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TWIST DRILL — FOR METAL 麻花钻



DIN338高速钢麻花钻

DIN338 HSS Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

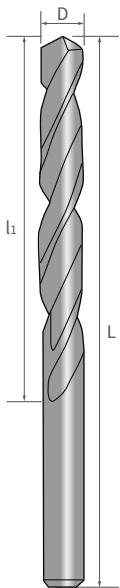
◆ 可选规格: 0.2~20.0mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 0.2~20.0 mm



Twist Drills

直径 D	刃长 l ₁	总长 L
0.20	2.5	19
0.30	3	19
0.40	5	20
0.50	6	22
0.60	7	24
0.70	9	28
0.80	10	30
0.90	11	32
1.00	12	34
1.10	14	36
1.20	16	38
1.30	16	38
1.40	18	40
1.50	18	40
1.60	20	43
1.70	20	43
1.80	22	46
1.90	22	46
2.00	24	49
2.10	24	49
2.20	27	53
2.30	27	53
2.40	30	57
2.50	30	57
2.60	30	57
2.70	33	61
2.80	33	61
2.90	33	61
3.00	33	61
3.10	36	65
3.20	36	65
3.30	36	65
3.40	39	70
3.50	39	70
3.60	39	70
3.70	39	70
3.80	43	70

直径 D	刃长 l ₁	总长 L
3.90	43	70
4.00	43	70
4.10	43	70
4.20	43	70
4.30	47	80
4.40	47	80
4.50	47	80
4.60	47	80
4.70	47	80
4.80	52	86
4.90	52	86
5.00	52	86
5.10	52	86
5.20	52	86
5.30	52	86
5.40	57	93
5.50	57	93
5.60	57	93
5.70	57	93
5.80	57	93
5.90	57	93
6.00	57	93
6.10	63	101
6.20	63	101
6.30	63	101
6.40	63	101
6.50	63	101
6.60	63	101
6.70	63	101
6.80	69	109
6.90	69	109
7.00	69	109
7.10	69	109
7.20	69	109
7.30	69	109
7.40	69	109
7.50	69	109

DIN338高速钢麻花钻

DIN338 HSS Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 0.2~20.0mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

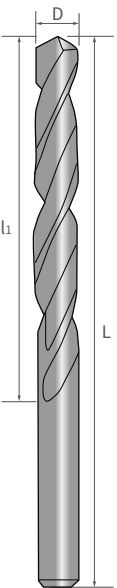
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 0.2~20.0 mm

直径 D	刃长 l ₁	总长 L
7.60	75	117
7.70	75	117
7.80	75	117
7.90	75	117
8.00	75	117
8.10	75	117
8.20	75	117
8.30	75	117
8.40	75	117
8.50	75	117
8.60	81	125
8.70	81	125
8.80	81	125
8.90	81	125
9.00	81	125
9.10	81	125
9.20	81	125
9.30	81	125
9.40	81	125
9.50	81	125
9.60	87	133
9.70	87	133
9.80	87	133
9.90	87	133
10.0	87	133
10.1	87	133
10.2	87	133
10.3	87	133
10.4	87	133
10.5	87	133
10.6	87	133
10.7	94	142
10.8	94	142
10.9	94	142
11.0	94	142
11.1	94	142
11.2	94	142
11.3	94	142

直径 D	刃长 l ₁	总长 L
11.5	94	142
11.6	94	142
11.7	94	142
11.8	94	142
11.9	101	151
12.0	101	151
12.1	101	151
12.2	101	151
12.3	101	151
12.4	101	151
12.5	101	151
12.6	101	151
12.7	101	151
12.8	101	151
12.9	101	151
13.0	101	151
13.1	101	151
13.2	101	151
13.3	108	160
13.4	108	160
13.5	108	160
13.6	108	160
13.7	108	160
13.8	108	160
13.9	108	160
14.0	108	160
14.5	114	169
15.0	114	169
15.5	120	178
16.0	120	178
16.5	125	184
17.0	125	184
17.5	130	191
18.0	130	191
18.5	135	198
19.0	135	198
19.5	140	205
20.0	140	205



Twist Drills



DIN340高速钢加长麻花钻

DIN340 HSS Taper Length Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻

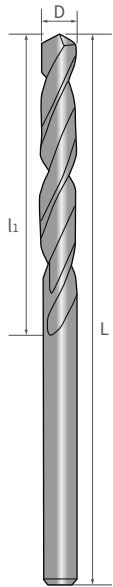
◆ 可选规格: 1.0~20.0mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black

◇ Size: 1.0~20.0 mm



Twist Drills

直径 D	刃长 l ₁	总长 L
1.00	33	56
1.50	45	70
2.00	56	85
2.50	62	95
3.00	66	100
3.50	73	112
4.00	78	119
4.50	82	126
5.00	87	132
5.50	91	139
6.00	91	139
6.50	97	148
7.00	102	156
7.50	102	156
8.00	109	165
8.50	109	165
9.00	115	175
9.50	115	175
10.0	121	184

直径 D	刃长 l ₁	总长 L
10.5	121	184
11.0	128	195
11.5	128	195
12.0	134	205
12.5	134	205
13.0	134	205
13.5	140	214
14.0	140	214
14.5	144	220
15.0	144	220
15.5	149	227
16.0	149	227
16.5	154	235
17.0	154	235
17.5	158	241
18.0	158	241
18.5	162	247
19.0	162	247
19.5	166	254
20.0	166	254

DIN1869高速钢特长麻花钻

DIN1869 HSS Extra Length Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 2.0~12.0mm
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

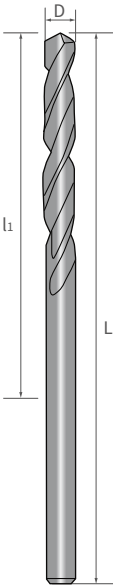
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 2.0~12.0 mm

直径 D	刃长 l ₁	总长 L
2.0	85	125
2.5	95	140
3.0	100	150
3.0	130	190
3.5	115	165
3.5	145	210
3.5	180	265
4.0	120	175
4.0	150	220
4.0	190	280
4.5	125	185
4.5	160	235
4.5	200	295
5.0	135	195
5.0	170	245
5.0	210	315
5.5	140	205
5.5	180	260
5.5	225	330
6.0	140	205
6.0	180	260
6.0	225	330
6.5	150	215
6.5	190	275
6.5	235	350
7.0	155	225

直径 D	刃长 l ₁	总长 L
7.0	200	290
7.0	250	370
7.5	155	225
7.5	200	290
7.5	250	390
8.0	165	240
8.0	210	305
8.0	265	390
8.5	165	240
8.5	210	305
8.5	265	390
9.0	175	250
9.0	220	320
9.0	280	410
9.5	175	250
9.5	220	320
9.5	280	410
10.0	165	265
10.0	235	340
10.0	295	430
11.0	195	280
11.0	250	365
11.0	310	455
12.0	205	295
12.0	260	375
12.0	330	480



Twist Drills



DIN1897高速钢短刃机用麻花钻

DIN1897 HSS Screw Machine Twist Drill

- ◆ 制造工艺:全磨制

◆ 可选材料:高速钢和含钴高速钢

◆ 被加工件:钢件, 铸铁及其他软金属

◆ 表面处理:白钻, 黑钻

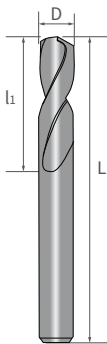
◆ 可选规格:1.0~20.0mm
- ◇ Process: Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black

◇ Size: 1.0~20.0 mm



Twist Drills

直径 D	刃长 l ₁	总长 L
1.00	6	26
1.50	9	32
2.00	12	38
2.50	14	43
3.00	16	46
3.50	20	52
4.00	22	55
4.50	24	58
5.00	26	62
5.50	28	66
6.00	28	66
6.50	31	70
7.00	34	74
7.50	34	74
8.00	37	79
8.50	37	79
9.00	40	80
9.50	40	80
10.0	43	89

直径 D	刃长 l ₁	总长 L
10.5	43	89
11.0	47	95
11.5	47	95
12.0	51	102
12.5	51	102
13.0	51	102
13.5	54	107
14.0	54	107
14.5	56	111
15.0	56	111
15.5	58	115
16.0	58	115
16.5	60	119
17.0	60	119
17.5	62	123
18.0	62	123
18.5	64	127
19.0	64	127
19.5	66	131
20.0	66	131

DIN345高速钢锥柄麻花钻

DIN345 HSS Taper Shank Twist Drill

- ◆ 制造工艺:铣制

◆ 可选材料:高速钢和含钴高速钢

◆ 被加工件:钢件, 铸铁及其他软金属

◆ 表面处理:白钻, 黑钻, 镀钛

◆ 可选规格:5.0~100.0mm
- ◇ Process: Milled

◇ Material: HSS or HSS-cobalt

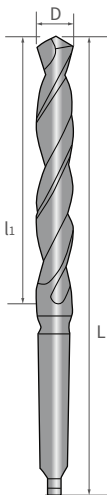
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black, Tin-coated

◇ Size: 5.0~100.0 mm

直径 D	刃长 l ₁	总长 L
5.00	52	133
5.50	57	138
6.00	57	138
6.50	63	144
7.00	69	150
7.50	69	150
8.00	75	156
8.50	75	156
9.00	81	162
9.50	81	162
10.00	87	168
10.50	87	168
11.00	94	175
11.50	94	175
12.00	101	182
12.50	101	182
13.00	101	182
13.50	108	189
14.00	108	189
14.50	114	212
15.00	114	212
15.50	120	218
16.00	120	218
16.50	125	223
17.00	125	223
17.50	130	228
18.00	130	228
18.50	135	233
19.00	135	233
19.50	140	238
20.00	140	238
20.50	145	243
21.00	145	243

直径 D	刃长 l ₁	总长 L
21.50	150	248
22.00	150	248
22.50	155	253
23.00	155	253
23.50	155	276
24.00	160	281
24.50	160	281
25.00	160	281
25.50	165	286
26.00	165	286
26.50	165	286
27.00	170	291
27.50	170	291
28.00	170	291
28.50	175	296
29.00	175	296
29.50	175	296
30.00	175	296
30.50	180	301
31.00	180	301
31.50	180	301
32.00	185	334
33.00	185	334
34.00	190	339
34.50	190	339
35.00	190	339
35.50	190	339
36.00	195	344
36.50	195	344
37.00	195	344
37.50	195	344
38.00	200	349
38.50	200	349



Twist Drills



DIN345高速钢锥柄麻花钻

DIN345 HSS Taper Shank Twist Drill

- ◆ 制造工艺: 铣制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

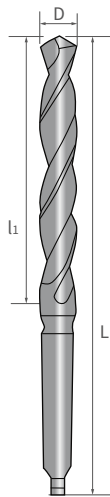
◆ 可选规格: 5.0~100.0mm
- ◇ Process: Milled

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black, Tin-coated

◇ Size: 5.0~100.0 mm



Twist Drills

直径 D	刃长 l ₁	总长 L
39.00	200	349
40.00	200	349
41.00	205	354
42.00	205	354
43.00	210	359
44.00	210	359
45.00	210	359
46.00	215	364
47.00	215	364
48.00	220	369
49.00	220	369
50.00	220	369
51.00	225	412
52.00	225	412
53.00	225	412
54.00	230	417
55.00	230	417
56.00	230	417
57.00	235	422
58.00	235	422
59.00	235	422
60.00	235	422
61.00	240	427
62.00	240	427
63.00	240	427
64.00	245	432
65.00	245	432
66.00	245	432
67.00	245	432
68.00	250	437
69.00	250	437
70.00	250	437
71.00	250	437

直径 D	刃长 l ₁	总长 L
72.00	255	442
73.00	255	442
74.00	255	442
75.00	255	442
76.00	260	447
77.00	260	514
78.00	260	514
79.00	260	514
80.00	260	514
81.00	265	519
82.00	265	519
83.00	265	519
84.00	265	519
85.00	265	519
86.00	270	524
87.00	270	524
88.00	270	524
89.00	270	524
90.00	270	524
91.00	275	529
92.00	275	529
93.00	275	529
94.00	275	529
95.00	275	529
96.00	280	534
97.00	280	534
98.00	280	534
99.00	280	534
100.00	280	534

高速钢缩柄麻花钻

HSS Reduced Shank Twist Drill

- ◆ 制造工艺: 铣制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛, 烤黄钻

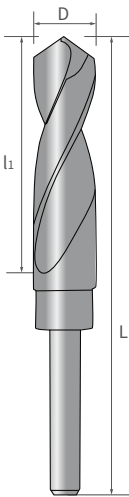
◆ 可选规格: 13.10~50.80mm
- ◇ Process: Milled

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black, Tin-coated, yellow

◇ Size: 13.10~50.80 mm



Twist Drills

直径 D	刃长 l ₁	总长 L
13.10	76	152
13.49	76	152
13.89	76	152
14.29	76	152
14.68	76	152
15.08	76	152
15.48	76	152
15.88	76	152
16.27	76	152
16.67	76	152
17.07	76	152
17.46	76	152
17.86	76	152
18.26	76	152
18.65	76	152
19.05	76	152
19.45	76	152
19.84	76	152
20.24	76	152
20.64	76	152
21.03	76	152
21.43	76	152
21.83	76	152
22.23	76	152
22.62	76	152
23.02	76	152
23.42	76	152
23.81	76	152
24.21	76	152
24.61	76	152
25.00	76	152
25.40	76	152
25.80	76	152
26.19	76	152

直径 D	刃长 l ₁	总长 L
26.59	76	152
26.99	76	152
27.38	76	152
27.99	76	152
28.18	76	152
28.58	76	152
28.97	76	152
29.37	76	152
29.77	76	152
30.16	76	152
30.56	76	152
30.96	76	152
31.35	76	152
31.75	76	152
32.15	76	152
32.54	76	152
32.94	76	152
33.34	76	152
33.73	76	152
34.13	76	152
34.93	76	152
35.72	76	152
36.12	76	152
36.51	76	152
37.31	76	152
38.10	76	152
38.89	76	152
39.69	76	152
41.28	76	152
42.07	76	152
43.66	76	152
44.45	76	152
47.63	76	152
50.80	76	152



高速钢六角柄麻花钻

HSS Hex Shank Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

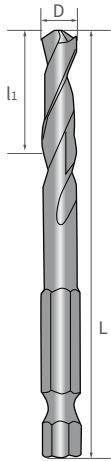
◆ 可选规格: 1.5~6.5mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.5~6.5 mm



Twist Drills

公制 Metric

刃径 D	刃长 l1	总长 L	CLAM FORCE(N.M)
1.5	8	61	0.37
2.0	24	70	0.77
2.5	30	78	1.01
3.0	33	82	1.66
3.2	36	86	1.75
3.5	39	91	2.50
4.0	43	96	3.36
4.5	47	101	4.90
4.8	52	107	5.10
5.0	52	107	5.28
5.5	57	114	6.67
6.0	57	114	8.06
6.5	63	122	8.60

英制 Inch

刃径 D	刃长 l1	总长 L	CLAM FORCE(N.M)
1/16	8	64	0.39
5/64	24	70	0.68
3/32	30	78	0.96
7/64	33	82	1.36
1/8	36	86	1.75
9/64	39	91	2.55
5/32	43	96	3.20
11/64	47	101	4.80
3/16	52	107	5.00
13/64	52	107	5.40
7/32	57	114	6.70
15/64	57	114	8.00
1/4	63	122	8.46

高速钢双头麻花钻

HSS Double-end Twist Drill

- ◆ 制造工艺: 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻

◆ 可选规格: 2.0~6.0mm
- ◇ Process:Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black

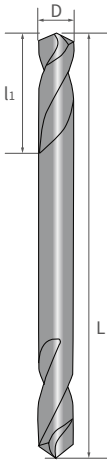
◇ Size: 2.0~6.0 mm

公制 Metric

直径 D	刃长 l1	总长 L	直径 D	刃长 l1	总长 L
2.0	9.5	38	4.0	13	55
2.1	9.5	38	4.1	13	55
2.2	9.5	40	4.2	13	55
2.3	9.5	40	4.3	16	58
2.4	9.5	43	4.4	16	58
2.5	9.5	43	4.5	16	58
2.6	9.5	43	4.6	16	58
2.7	9.5	46	4.7	16	58
2.8	9.5	46	4.8	16	62
2.9	9.5	46	4.9	16	62
3.0	9.5	46	5.0	16	62
3.1	9.5	49	5.1	16	62
3.2	9.5	49	5.2	16	62
3.3	9.5	49	5.3	16	62
3.4	13	52	5.4	16	66
3.5	13	52	5.5	16	66
3.6	13	52	5.6	16	66
3.7	13	52	5.7	16	66
3.8	13	55	5.8	16	66
3.9	13	55	6.0	16	66

英制 Inch

直径 D	刃长 l1	总长 L
1/8"	13	50
30#	13	50
20#	13	50
11#	13	50



Twist Drills



美标高速钢麻花钻

ANSI HSS Jobber Length Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 1.0~19.05 mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~19.05 mm

美标高速钢麻花钻

ANSI HSS Jobber Length Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

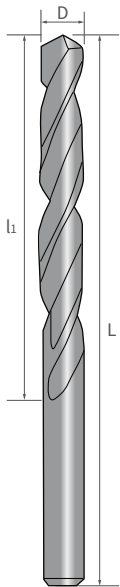
◆ 可选规格: 1.0~19.05 mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

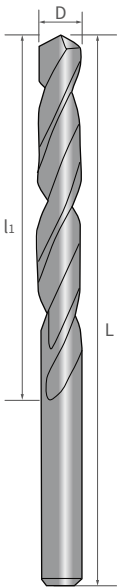
◇ Size: 1.0~19.05 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D				刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm	英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	60	-	-	11/16	17	1-5/8	41
-	59	-	-	11/16	17	1-5/8	41
-	58	-	-	11/16	17	1-5/8	41
-	57	-	-	3/4	19	1-3/4	44
-	56	-	-	3/4	19	1-3/4	44
-	55	-	-	7/8	22	1-7/8	48
-	54	-	-	7/8	22	1-7/8	48
-	53	-	-	7/8	22	1-7/8	48
1/16	-	-	-	7/8	22	1-7/8	48
-	52	-	-	7/8	22	1-7/8	48
-	51	-	-	1	25	2	51
-	50	-	-	1	25	2	51
-	49	-	-	1	25	2	51
-	48	-	-	1	25	2	51
-	47	-	-	1	25	2	51
-	46	-	-	1-1/8	29	2-1/8	54
-	45	-	-	1-1/8	29	2-1/8	54
-	44	-	-	1-1/8	29	2-1/8	54
-	43	-	-	1-1/4	32	2-1/8	57
-	42	-	-	1-1/4	32	2-1/8	57
3/32	-	-	-	1-1/4	32	2-1/8	57
-	41	-	-	1-3/8	35	2-3/8	60
-	40	-	-	1-3/8	35	2-3/8	60
-	39	-	-	1-3/8	35	2-3/8	60
-	38	-	-	1-7/16	38	2-1/2	65
-	37	-	-	1-7/16	38	2-1/2	65
-	36	-	-	1-7/16	38	2-1/2	65
-	35	-	-	1-9/16	39	2-11/16	68
-	34	-	-	1-9/16	39	2-11/16	68
-	33	-	-	1-9/16	39	2-11/16	68
-	32	-	-	1-5/8	42	2-13/16	71
-	31	-	-	1-5/8	42	2-13/16	71
1/8	-	-	-	1-5/8	42	2-13/16	71
-	30	-	-	1-5/8	42	2-13/16	71
-	29	-	-	1-3/4	45	2-15/16	74
-	28	-	-	1-3/4	45	2-15/16	74

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D				刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm	英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	27	-	-	1-15/16	49	3-1/16	77
-	26	-	-	1-15/16	49	3-1/16	77
-	25	-	-	1-15/16	49	3-1/16	77
-	24	-	-	2-1/16	52	3-1/8	80
-	23	-	-	2-1/16	52	3-1/8	80
5/32	-	-	-	2-1/16	52	3-1/8	80
-	22	-	-	2-1/16	52	3-1/8	80
-	21	-	-	2-3/16	55	3-1/4	84
-	20	-	-	2-3/16	55	3-1/4	84
-	19	-	-	2-3/16	55	3-1/4	84
-	18	-	-	2-3/16	55	3-1/4	84
-	17	-	-	2-3/16	57	3-7/16	87
-	16	-	-	2-3/16	57	3-7/16	87
-	15	-	-	2-3/16	57	3-7/16	87
-	14	-	-	2-3/16	57	3-7/16	87
-	13	-	4.70	2-3/8	60	3-9/16	90
3/16	-	-	-	2-3/8	60	3-9/16	90
-	12	-	-	2-3/8	60	3-9/16	90
-	11	-	-	2-3/8	60	3-9/16	90
-	10	-	-	2-1/2	63	3-5/8	93
-	9	-	-	2-1/2	63	3-5/8	93
-	8	-	-	2-1/2	63	3-5/8	93
-	7	-	-	2-1/2	63	3-5/8	93
-	6	-	-	2-9/16	65	3-3/4	96
-	5	-	-	2-9/16	65	3-3/4	96
-	4	-	-	2-9/16	65	3-3/4	96
-	3	-	-	2-9/16	65	3-3/4	96
7/32	-	-	-	2-9/16	65	3-3/4	96
-	2	-	-	2-3/4	69	3-15/16	100
-	1	-	-	2-3/4	69	3-15/16	100
-	-	A	-	2-3/4	69	3-15/16	100
-	-	B	-	2-13/16	72	4-1/8	104
-	-	C	-	2-13/16	72	4-1/8	104
-	-	D	-	2-13/16	72	4-1/8	104
1/4	-	E	-	2-13/16	72	4-1/8	104
-	-	F	-	2-15/16	75	4-1/4	108



Twist Drills



美标高速钢麻花钻

ANSI HSS Jobber Length Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

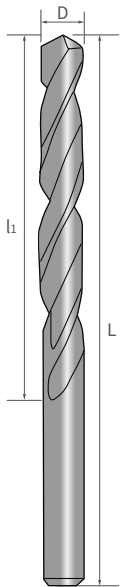
◆ 可选规格: 1.0~19.05 mm
- ◇ Process: Milled,Rolled,Fully-groun, Roll forgedd

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~19.05 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length		
直径 D				Millimeter Equivalent	刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm		英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	-	G	-	6.629	2-15/16	75	4-1/4	108
-	-	H	-	6.756	2-15/16	75	4-1/4	108
-	-	I	-	6.909	2-15/16	75	4-1/4	108
-	-	J	-	7.036	2-15/16	75	4-1/4	108
-	-	K	-	7.137	3-1/16	77	4-3/8	111
9/32	-	-	-	7.142	3-1/16	77	4-3/8	111
-	-	L	-	7.366	3-1/16	77	4-3/8	111
-	-	M	-	7.493	3-1/8	80	4-1/2	114
-	-	N	-	7.671	3-1/8	80	4-1/2	114
5/16	-	-	-	7.938	3-1/4	83	4-5/8	117
-	-	O	-	8.026	3-1/4	83	4-5/8	117
-	-	P	-	8.204	3-3/8	86	4-3/4	120
-	-	Q	-	8.433	3-1/2	89	4-7/8	125
-	-	R	-	8.611	3-1/2	89	4-7/8	125
11/32	-	-	-	8.731	3-1/2	89	4-7/8	125
-	-	S	-	8.839	3-1/2	91	4-7/8	128
-	-	T	-	9.093	3-1/2	91	4-7/8	128
-	-	U	-	9.347	2-1/2	95	3-3/4	131
3/8	-	-	-	9.525	2-1/2	95	3-3/4	131
-	-	V	-	9.576	2-1/2	95	3-3/4	131
-	-	W	-	9.804	3-7/8	98	5-1/4	134
-	-	X	-	10.084	3-7/8	98	5-1/4	134
-	-	Y	-	10.262	4	101	5-3/8	137
13/32	-	-	-	10.319	4	101	5-3/8	137
-	-	Z	-	10.490	4	101	5-3/8	137
7/16	-	-	-	11.113	4-3/16	106	5-5/8	144
15/32	-	-	-	11.906	4-7/16	113	5-7/8	150
1/2	-	-	-	12.700	4-5/8	118	6-1/8	157
17/32	-	-	-	13.492	5	126	6-3/4	172
9/16	-	-	-	14.288	5	126	6-3/4	172
19/32	-	-	-	15.083	5-3/8	137	7-3/8	186
5/8	-	-	-	15.875	5-3/8	137	7-3/8	186
21/32	-	-	-	16.668	5-3/8	137	7-3/8	186
11/16	-	-	-	17.462	5-7/8	148	7-7/8	199
23/32	-	-	-	18.256	5-7/8	148	7-7/8	199
3/4	-	-	-	19.050	5-7/8	148	7-7/8	199

美标加长高速钢麻花钻

ANSI HSS Taper Length Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

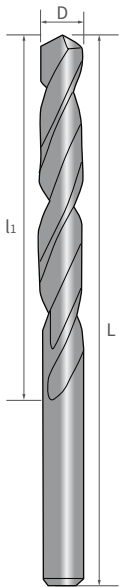
◆ 可选规格: 1.0~12.70 mm
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~12.70 mm



Twist Drills

钻头直径 Diameter of Drill			刃长 Flute length		总长 overall length		
直径 D			Millimeter Equivalent	刃长 l ₁		总长 L	
分数 Fraction	编号 No.	毫米 mm		英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	60	-	1.016	1-1/8	29	2-1/4	57
-	59	-	1.041	1-1/8	29	2-1/4	57
-	58	-	1.067	1-1/8	29	2-1/4	57
-	57	-	1.092	1-1/8	29	2-1/4	57
-	56	-	1.181	1-1/8	29	2-1/4	57
-	55	-	1.321	1-3/4	45	3	76
-	54	-	1.397	1-3/4	45	3	76
-	53	-	1.511	1-3/4	45	3	76
1/16	-	-	1.588	1-3/4	45	3	76
-	52	-	1.613	2	51	3-3/4	96
-	51	-	1.702	2	51	3-3/4	96
-	50	-	1.778	2	51	3-3/4	96
-	49	-	1.859	2	51	3-3/4	96
-	48	-	1.930	2	51	3-3/4	96
-	47	-	1.994	2-1/4	57	4-1/4	108
-	46	-	2.057	2-1/4	57	4-1/4	108
-	45	-	2.083	2-1/4	57	4-1/4	108
-	44	-	2.184	2-1/4	57	4-1/4	108
-	43	-	2.261	2-1/4	57	4-1/4	108
-	42	-	2.375	2-1/4	57	4-1/4	108
3/32	-	-	2.381	2-1/4	57	4-1/4	108
-	41	-	2.438	2-1/2	64	4-5/8	118
-	40	-	2.489	2-1/2	64	4-5/8	118
-	39	-	2.527	2-1/2	64	4-5/8	118
-	38	-	2.578	2-1/2	64	4-5/8	118
-	37	-	2.642	2-1/2	64	4-5/8	118
-	36	-	2.705	2-1/2	64	4-5/8	118
-	35	-	2.794	2-3/4	70	5-1/8	130
-	34	-	2.819	2-3/4	70	5-1/8	130
-	33	-	2.870	2-3/4	70	5-1/8	130
-	32	-	2.946	2-3/4	70	5-1/8	130
-	31	-	3.048	2-3/4	70	5-1/8	130
1/8	-	-	3.175	2-3/4	70	5-1/8	130
-	30	-	3.264	3	76	5-3/8	137
-	29	-	3.454	3	76	5-3/8	137
-	28	-	3.569	3	76	5-3/8	137
-	27	-	3.658	3	76	5-3/8	137



美标加长高速钢麻花钻

ANSI HSS Taper Length Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

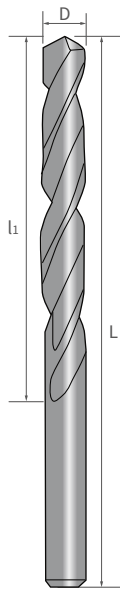
◆ 可选规格: 1.0~12.70 mm
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~12.70 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D			Millimeter Equivalent	刃长 l1		总长 L	
分数 Fraction	编号 No.	毫米 mm		英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	26	-	3.734	3	76	5-3/8	137
-	25	-	3.797	3	76	5-3/8	137
-	24	-	3.861	3	76	5-3/8	137
-	23	-	3.912	3	76	5-3/8	137
5/32	-	-	3.967	3	76	5-3/8	137
-	22	-	3.988	3-3/8	86	5-3/4	146
-	21	-	4.039	3-3/8	86	5-3/4	146
-	20	-	4.089	3-3/8	86	5-3/4	146
-	19	-	4.216	3-3/8	86	5-3/4	146
-	18	-	4.305	3-3/8	86	5-3/4	146
-	17	-	4.394	3-3/8	86	5-3/4	146
-	16	-	4.496	3-3/8	86	5-3/4	146
-	15	-	4.572	3-3/8	86	5-3/4	146
-	14	-	4.623	3-3/8	86	5-3/4	146
-	13	4.70	4.700	3-3/8	86	5-3/4	146
3/16	-	-	4.763	3-3/8	86	5-3/4	146
-	12	-	4.800	3-5/8	92	6	153
-	11	-	4.851	3-5/8	92	6	153
-	10	-	4.915	3-5/8	92	6	153
-	9	-	4.978	3-5/8	92	6	153
-	8	-	5.054	3-5/8	92	6	153
-	7	-	5.105	3-5/8	92	6	153
-	6	-	5.182	3-5/8	92	6	153
-	5	-	5.220	3-5/8	92	6	153
-	4	-	5.309	3-5/8	92	6	153
-	3	-	5.410	3-5/8	92	6	153
7/32	-	-	5.556	3-5/8	92	6	153
-	2	-	5.613	3-3/4	95	6-1/8	156
-	1	-	5.791	3-3/4	95	6-1/8	156
3/8	-	-	9.525	4-1/4	108	6-3/4	172
13/32	-	-	10.319	4-3/8	111	7	178
7/16	-	-	11.113	4-5/8	118	7-1/4	184
15/32	-	-	11.906	4-7/16	121	5-7/8	191
1/2	-	-	12.700	4-5/8	121	6-1/8	197

美标特长高速钢麻花钻

ANSI HSS Extra Length Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 1/16~1
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

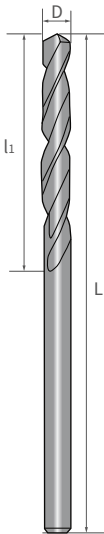
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1/16~1

直径 D	刃长 l1	总长 L
1/16	4"	6"
3/32	4"	6"
1/8	4"	6"
5/32	4"	6"
3/16	4"	6"
3/32	5-1/2"	8"
1/8	5-1/2"	8"
5/32	5-1/2"	8"
3/16	5-1/2"	8"
7/32	5-1/2"	8"
1/4	5-1/2"	8"
9/32	5-1/2"	8"
5/16	5-1/2"	8"
11/32	5-1/2"	8"
3/8	5-1/2"	8"
13/32	5-1/2"	8"
7/16	5-1/2"	8"
15/32	5-1/2"	8"
1/2	5-1/2"	8"
1/8	7-1/2"	10"
5/32	7-1/2"	10"
3/16	7-1/2"	10"
7/32	7-1/2"	10"
1/4	7-1/2"	10"
9/32	7-1/2"	10"
5/16	7-1/2"	10"
11/32	7-1/2"	10"
3/8	7-1/2"	10"

直径 D	刃长 l1	总长 L
13/32	7-1/2"	10"
7/16	7-1/2"	10"
15/32	7-1/2"	10"
1/2	7-1/2"	10"
17/32	7-1/2"	10"
5/32	9"	12"
3/16	9"	12"
7/32	9"	12"
1/4	9"	12"
9/32	9"	12"
5/16	9"	12"
11/32	9"	12"
3/8	9"	12"
13/32	9"	12"
15/32	9"	12"
1/2	9"	12"
17/32	9"	12"
9/16	9"	12"
19/32	9"	12"
5/8	9"	12"
21/32	9"	12"
11/16	9"	12"
23/32	9"	12"
3/4	9"	12"
25/32	9"	12"
13/16	9"	12"
7/8	9"	12"



Twist Drills

美标特长高速钢麻花钻

ANSI HSS Extra Length Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 1/16~1
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1/16~1

美标高速钢短刃机用麻花钻

ANSI HSS Screw Machine Twist Drill

- ◆ 制造工艺: 铣制, 全磨制

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

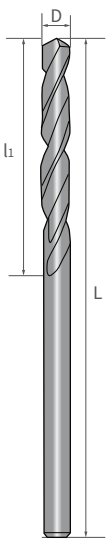
◆ 可选规格: 1.0~10.5 mm
- ◇ Process: Milled,Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

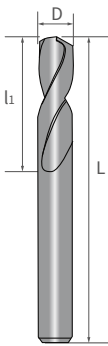
◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~10.5 mm



Twist Drills

直径 D	刃长 l1	总长 L	直径 D	刃长 l1	总长 L
7/32	10"	14"	1/2	12"	16"
1/4	10"	14"	17/32	12"	16"
9/32	10"	14"	9/16	12"	16"
5/16	10"	14"	19/32	12"	16"
11/32	10"	14"	5/8	12"	16"
3/8	10"	14"	21/32	12"	16"
13/32	10"	14"	11/16	12"	16"
7/16	10"	14"	23/32	12"	16"
15/32	10"	14"	3/4	12"	16"
1/2	10"	14"	25/32	12"	16"
17/32	10"	14"	13/16	12"	16"
9/16	10"	14"	7/8	12"	16"
19/32	10"	14"	3/8	12"	18"
5/8	10"	14"	13/32	12"	18"
21/32	10"	14"	7/16	12"	18"
11/16	10"	14"	15/32	12"	18"
23/32	10"	14"	1/2	12"	18"
3/4	10"	14"	17/32	12"	18"
25/32	10"	14"	9/16	12"	18"
13/16	10"	14"	19/32	12"	18"
7/8	10"	14"	5/8	12"	18"
1/4	12"	16"	21/32	12"	18"
9/32	12"	16"	11/16	12"	18"
5/16	12"	16"	23/32	12"	18"
11/32	12"	16"	3/4	12"	18"
3/8	12"	16"	25/32	12"	18"
13/32	12"	16"	13/16	12"	18"
7/16	12"	16"	7/8	12"	18"
15/32	12"	16"	1	12"	18"



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D				刃长 l1		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm	英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	60	-	-	1/2	13	1-3/8	35
-	59	-	-	1/2	13	1-3/8	35
-	58	-	-	1/2	13	1-3/8	35
-	57	-	-	1/2	13	1-3/8	35
-	56	-	-	1/2	13	1-3/8	35
-	55	-	-	11/16	17	1-5/8	41
-	54	-	-	11/16	17	1-5/8	41
-	53	-	-	11/16	17	1-5/8	41
1/16	-	-	-	11/16	17	1-5/8	41
-	52	-	-	3/4	19	1-3/4	44
-	51	-	-	3/4	19	1-3/4	44
-	50	-	-	3/4	19	1-3/4	44
-	49	-	-	3/4	19	1-3/4	44
-	48	-	-	3/4	19	1-3/4	44
-	47	-	-	3/4	19	1-3/4	44
-	46	-	-	3/4	19	1-13/16	46
-	45	-	-	3/4	19	1-13/16	46
-	44	-	-	3/4	19	1-13/16	46
-	43	-	-	3/4	19	1-13/16	46
-	42	-	-	3/4	19	1-13/16	46
-	41	-	-	13/16	21	1-13/16	46
-	40	-	-	13/16	21	1-13/16	46
-	39	-	-	13/16	21	1-13/16	46
-	38	-	-	13/16	21	1-13/16	46
-	37	-	-	13/16	21	1-13/16	46
-	36	-	-	13/16	21	1-13/16	46
-	35	-	-	13/16	21	1-7/8	48
-	34	-	-	13/16	21	1-7/8	48
-	33	-	-	13/16	21	1-7/8	48
-	32	-	-	13/16	21	1-7/8	48
-	31	-	-	13/16	21	1-7/8	48



美标高速钢短刃机用麻花钻

ANSI HSS Screw Machine Twist Drill

- ◆ 制造工艺:全磨制

◆ 可选材料:高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

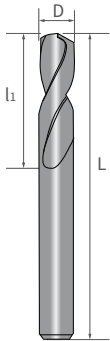
◆ 可选规格:1.0~10.5 mm
- ◇ Process: Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~10.5 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length		
直径 D				Millimeter Equivalent	刃长 l1		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm		英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
1/8	-	-	-	3.175	13/16	21	1-7/8	48
-	30	-	-	3.264	1	25	1-7/8	48
-	29	-	-	3.454	1	25	1-7/8	48
-	28	-	-	3.569	1	25	1-7/8	48
-	27	-	-	3.658	1	25	2-1/8	53
-	26	-	-	3.734	1	25	2-1/8	53
-	25	-	-	3.797	1	25	2-1/8	53
-	24	-	-	3.861	1	25	2-1/8	53
-	23	-	-	3.912	1	25	2-1/8	53
-	22	-	-	3.988	1-1/8	29	2-3/16	55
-	21	-	-	4.039	1-1/8	29	2-3/16	55
-	20	-	-	4.089	1-1/8	29	2-3/16	55
-	19	-	-	4.216	1-1/8	29	2-3/16	55
-	18	-	-	4.305	1-1/8	29	2-3/16	55
-	17	-	-	4.394	1-1/8	29	2-3/16	55
-	16	-	-	4.496	1-1/8	29	2-3/16	55
-	15	-	-	4.572	1-1/8	29	2-3/16	55
-	14	-	-	4.623	1-1/8	29	2-3/16	55
-	13	-	4.70	4.700	1-1/8	29	2-3/16	55
3/16	-	-	-	4.763	1-1/8	29	2-3/16	55
-	12	-	-	4.800	1-1/8	29	2-1/4	57
-	11	-	-	4.851	1-1/8	29	2-1/4	57
-	10	-	-	4.915	1-1/8	29	2-1/4	57
-	9	-	-	4.978	1-1/8	29	2-1/4	57
-	8	-	-	5.054	1-1/8	29	2-1/4	57
-	7	-	-	5.105	1-1/8	29	2-1/4	57
-	6	-	-	5.182	1-5/16	33	2-3/8	60
-	5	-	-	5.220	1-5/16	33	2-3/8	60
-	4	-	-	5.309	1-5/16	33	2-3/8	60
-	3	-	-	5.410	1-5/16	33	2-3/8	60
-	2	-	-	5.613	1-5/16	33	2-1/2	64
-	1	-	-	5.791	1-5/16	33	2-1/2	64

美标高速钢短刃机用麻花钻

ANSI HSS Screw Machine Twist Drill

- ◆ 制造工艺:全磨制

◆ 可选材料:高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

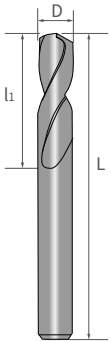
◆ 可选规格:1.0~10.5 mm
- ◇ Process: Fully-ground

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.0~10.5 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length		
直径 D				Millimeter Equivalent	刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	毫米 mm		英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	-	A	-	5.944	1-5/16	33	2-1/2	64
-	-	B	-	6.045	1-3/8	36	2-1/2	64
-	-	C	-	6.147	1-3/8	36	2-1/2	64
-	-	D	-	6.248	1-3/8	36	2-1/2	64
1/4	-	E	-	6.350	1-3/8	36	2-1/2	64
-	-	F	3.20	6.528	1-3/8	36	2-11/16	68
-	-	G	-	6.629	1-3/8	36	2-11/16	68
-	-	H	-	6.756	1-1/2	38	2-11/16	68
-	-	I	-	6.909	1-1/2	38	2-11/16	68
-	-	J	-	7.036	1-1/2	38	2-11/16	68
-	-	K	-	7.137	1-1/2	38	2-11/16	68
-	-	L	-	7.366	1-9/16	44	2-13/16	75
-	-	M	-	7.493	1-9/16	44	2-13/16	75
-	-	N	-	7.671	1-5/8	44	2-13/16	75
5/16	-	-	-	7.938	1-5/8	44	2-13/16	75
-	-	O	-	8.026	1-3/4	44	2-15/16	75
-	-	P	-	8.204	1-3/4	44	2-15/16	75
-	-	Q	-	8.433	1-3/4	44	2-15/16	75
-	-	R	-	8.611	1-3/4	44	2-15/16	75
-	-	S	-	8.839	1-3/4	44	3-1/8	80
-	-	T	-	9.093	1-3/4	44	3-1/8	80
-	-	U	-	9.347	1-13/16	46	3-1/8	80
3/8	-	-	-	9.525	1-13/16	46	3-1/8	80
-	-	V	-	9.576	1-7/8	48	3-1/4	83
-	-	W	-	9.804	1-7/8	48	3-1/4	83
-	-	X	-	10.084	1-15/16	48	3-5/16	83
-	-	Y	-	10.262	1-15/16	48	3-5/16	83
-	-	Z	-	10.490	2	52	3-3/8	87



美标高速钢锥柄麻花钻

ANSI HSS Taper Shank Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

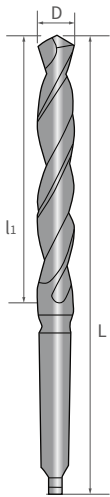
◆ 可选规格: 3.0~75.0 mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 3.0~75.0 mm



Twist Drills

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D		Decimal Inch Equivalent	莫氏编号 Morse Taper No.	刃长 l ₁		总长 L	
分数 Fraction	毫米 mm			英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
1/8	-	3.175	1	1-1/7	48	5-1/8	130
3/16	-	4.762	1	2-1/2	64	5-3/4	146
1/4	-	6.350	1	2-7/8	75	6-1/8	157
5/16	-	7.938	1	3-1/8	79	6-3/8	162
3/8	-	9.525	1	3-1/2	89	6-3/4	171
7/16	-	11.112	1	3-7/8	98	7-1/4	184
1/2	-	12.700	2	4-3/8	111	8-1/4	210
9/16	-	14.288	2	4-7/8	124	8-3/4	222
5/8	-	15.875	2	4-7/8	124	8-3/4	222
11/16	-	17.462	2	5-3/8	137	9-1/4	235
3/4	-	19.050	2	5-7/8	149	9-3/4	248
13/16	-	20.638	3	6-1/8	156	10-3/4	273
7/8	-	22.225	3	6-1/8	158	10-3/4	273
15/16	-	23.812	3	6-1/8	158	10-3/4	273
1	-	25.400	3	6-3/8	162	11	279
1-1/16	-	25.796	3	6-1/2	165	11-1/8	283
1-1/16	-	26.988	3	6-5/8	168	11-1/4	286
1-1/8	-	28.575	4	7-1/8	181	12-3/4	324
1-3/16	-	30.162	4	7-3/8	187	13	330
1-1/4	-	31.750	4	7-7/8	200	13-1/2	343
1-5/16	-	33.338	4	8-5/8	219	14-1/4	362
1-3/8	-	34.925	4	8-7/8	225	14-1/2	368
1-1/2	-	38.100	4	9-3/8	238	15	381

美标高速钢锥柄麻花钻

ANSI HSS Taper Shank Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 3.0~75.0 mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

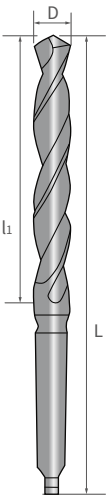
◇ Material: HSS or HSS-cobalt

◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 3.0~75.0 mm

钻头直径 Diameter of Drill				刃长 Flute length		总长 overall length	
直径 D		Decimal Inch Equivalent	莫氏编号 Morse Taper No.	刃长 l ₁		总长 L	
分数 Fraction	毫米 mm			英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
1-9/16	-	39.688	5	9-5/8	244	16-5/8	422
1-5/8	-	41.275	5	10	254	17	432
1-11/16	-	42.862	5	10-1/8	257	17-1/8	435
1-3/4	-	44.450	5	10-1/8	257	17-1/8	435
1-13/16	-	46.039	5	10-1/8	257	17-1/8	435
1-7/8	-	47.625	5	10-3/8	257	17-3/8	441
1-15/16	-	49.212	5	10-3/8	257	17-3/8	441
2	-	50.800	5	10-3/8	264	17-3/8	441
2-1/16	-	52.388	5	10-3/8	264	17-3/8	441
2-1/8	-	53.975	5	10-3/8	264	17-3/8	441
2-3/16	-	55.512	5	10-3/8	264	17-3/8	441
2-1/4	-	57.150	5	10-3/8	264	17-3/8	441
2-5/16	-	58.738	5	10-3/8	264	17-3/8	441
2-3/8	-	60.325	5	10-3/8	264	17-3/8	441
2-7/16	-	61.912	5	11-1/4	286	18-3/4	476
2-1/2	-	63.500	5	11-1/4	286	18-3/4	476
2-9/16	-	65.088	5	11-7/8	302	19-1/2	495
2-5/8	-	66.675		11-7/8	302	19-1/2	495
2-11/16	-	68.262	5	12-3/4	324	20-3/8	518
2-3/4	-	69.850	4	12-3/4	324	20-3/8	518
2-13/16	-	71.438	4	13-3/8	340	21-1/8	537
2-7/8	-	73.025	5	13-3/8	340	21-1/8	537
2-15/16	-	74.612	5	14	356	21-3/4	552



Twist Drills

美标高速钢缩柄麻花钻

ANSI HSS Reduced Shank Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 33/64~2

◆ 柄径: 1/2,3/4,3/8
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

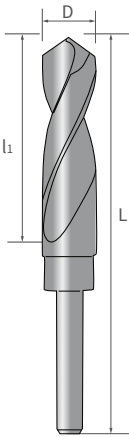
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 33/64~2

◇ Shank dia: 1/2,3/4,3/8

直径 D	刃长 l ₁	总长 L	直径 D	刃长 l ₁	总长 L
33/64"	3"	6"	1-3/64"	3"	6"
17/32"	3"	6"	1-1/16"	3"	6"
35/64"	3"	6"	1-5/64"	3"	6"
9/16"	3"	6"	1-3/32"	3"	6"
37/64"	3"	6"	1-7/64"	3"	6"
19/32"	3"	6"	1-1/8"	3"	6"
39/64"	3"	6"	1-9/64"	3"	6"
5/8"	3"	6"	1-5/32"	3"	6"
41/64"	3"	6"	1-11/64"	3"	6"
21/32"	3"	6"	1-3/16"	3"	6"
43/64"	3"	6"	1-13/64"	3"	6"
11/16"	3"	6"	1-7/32"	3"	6"
45/64"	3"	6"	1-15/64"	3"	6"
23/32"	3"	6"	1-1/4"	3"	6"
47/64"	3"	6"	1-17/64"	3"	6"
3/4"	3"	6"	1-9/32"	3"	6"
49/64"	3"	6"	1-19/64"	3"	6"
25/32"	3"	6"	1-5/16"	3"	6"
51/64"	3"	6"	1-21/64"	3"	6"
13/16"	3"	6"	1-11/32"	3"	6"
53/64"	3"	6"	1-3/8"	3"	6"
27/32"	3"	6"	1-13/32"	3"	6"
55/64"	3"	6"	1-27/64"	3"	6"
7/8"	3"	6"	1-7/16"	3"	6"
7/64"	3"	6"	1-15/32"	3"	6"
29/32"	3"	6"	1-1/2"	3"	6"
59/64"	3"	6"	1-17/32"	3"	6"
15/16"	3"	6"	1-9/16"	3"	6"
61/64"	3"	6"	1-5/8"	3"	6"
31/32"	3"	6"	1-21/32"	3"	6"
63/64"	3"	6"	1-23/32"	3"	6"
1"	3"	6"	1-3/4"	3"	6"
1-1/64"	3"	6"	1-7/8"	3"	6"
1-1/32"	3"	6"	2"	3"	6"



Twist Drills

美标高速钢六角柄麻花钻

ANSI HSS Hex Shank Twist Drill

- ◆ 制造工艺: 铣制, 轧制, 全磨制, 轧抛

◆ 可选材料: 高速钢和含钴高速钢

◆ 被加工件: 钢件, 铸铁及其他软金属

◆ 表面处理: 白钻, 黑钻, 镀钛

◆ 可选规格: 1.5~6.5 mm
- ◇ Process: Milled,Rolled,Fully-ground, Roll forged

◇ Material: HSS or HSS-cobalt

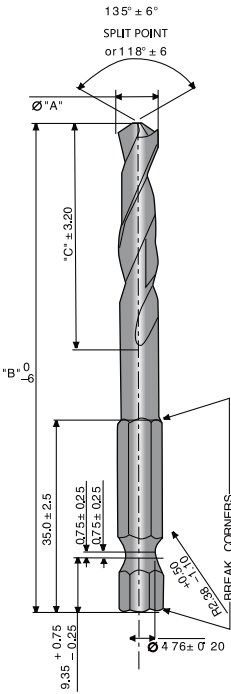
◇ Application material: Steel,Cast iron or other soft metal

◇ Surface treatment: White,Black,Tin-coated

◇ Size: 1.5~6.5 mm

公制规格 Bit Size	刃径 φ "A"	总长 "B"	刃长 "C"	Clam Force
1.5	1.5	67.5	22.5	0.37
2.0	2.0	71.0	26.0	0.77
2.5	2.5	80.0	36.0	1.01
3.0	3.0	90.0	36.0	1.66
3.2	3.2	90.0	42.0	1.75
3.5	3.5	93.0	45.0	2.50
4.0	4.0	103.0	55.0	3.36
4.5	4.5	106.0	57.0	4.90
4.8	4.8	109.0	60.0	5.10
5.0	5.0	113.0	64.0	5.28
5.5	5.5	116.0	66.0	6.67
6.0	6.0	123.0	72.0	8.06
6.5	6.5	126.0	76.0	8.60

英制规格 Bit Size	刃径 φ "A"	总长 "B"	刃长 "C"	Clam Force
1/16	1.588	67.5	22.5	0.39
5/64	1.984	71.0	26.0	0.68
3/32	2.381	77.0	33.0	0.96
7/64	2.778	87.0	39.0	1.36
1/8	3.175	90.0	42.0	1.75
9/64	3.572	93.0	45.0	2.55
5/32	3.969	99.0	52.0	3.20
11/64	4.366	103.0	55.0	4.80
3/16	4.763	109.0	60.0	5.00
13/64	5.159	113.0	64.0	5.40
7/32	5.558	116.0	66.0	6.70
15/64	5.953	129.0	69.0	8.00
1/4	6.350	123.0	76.0	8.46



Twist Drills

美标航空钻

ANSI Aircraft Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length	刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
1/16	22.0	6"(12")	A	67.0	6"(12")
5/64	25.0	6"(12")	B	70.0	6"(12")
3/32	32.0	6"(12")	C	70.0	6"(12")
7/64	38.0	6"(12")	D	70.0	6"(12")
1/8	41.0	6"(12")	E	70.0	6"(12")
9/64	45.0	6"(12")	F	73.0	6"(12")
5/32	51.0	6"(12")	G	73.0	6"(12")
11/64	54.0	6"(12")	H	73.0	6"(12")
3/16	59.0	6"(12")	I	73.0	6"(12")
13/64	62.0	6"(12")	J	73.0	6"(12")
7/32	64.0	6"(12")	K	75.0	6"(12")
15/64	67.0	6"(12")	L	75.0	6"(12")
1/4	70.0	6"(12")	M	78.0	6"(12")
17/64	73.0	6"(12")	N	78.0	6"(12")
9/32	75.0	6"(12")	O	81.0	6"(12")
19/64	78.0	6"(12")	P	84.0	6"(12")
5/16	81.0	6"(12")	Q	87.0	6"(12")
21/64	84.0	6"(12")	R	87.0	6"(12")
11/32	87.0	6"(12")	S	89.0	6"(12")
23/64	89.0	6"(12")	T	89.0	6"(12")
3/8	92.0	6"(12")	U	92.0	6"(12")
25/64	95.0	6"(12")	V	92.0	6"(12")
13/32	98.0	6"(12")	W	95.0	6"(12")
27/64	100.0	6"(12")	X	95.0	6"(12")
7/16	103.0	6"(12")	Y	98.0	6"(12")
29/64	106.0	6"(12")	Z	98.0	6"(12")
15/32	110.0	6"(12")			
31/64	111.0	6"(12")			
1/2	114.0	6"(12")			

Twist Drills

美标航空钻

ANSI Aircraft Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length	刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
60	22.0	6"(12")	30	22.0	6"(12")
59	25.0	6"(12")	29	25.0	6"(12")
58	32.0	6"(12")	28	32.0	6"(12")
57	38.0	6"(12")	27	38.0	6"(12")
56	41.0	6"(12")	26	41.0	6"(12")
55	45.0	6"(12")	25	45.0	6"(12")
54	51.0	6"(12")	24	51.0	6"(12")
53	54.0	6"(12")	23	54.0	6"(12")
52	59.0	6"(12")	22	59.0	6"(12")
51	62.0	6"(12")	21	62.0	6"(12")
50	64.0	6"(12")	20	64.0	6"(12")
49	67.0	6"(12")	19	67.0	6"(12")
48	70.0	6"(12")	18	70.0	6"(12")
47	73.0	6"(12")	17	73.0	6"(12")
46	75.0	6"(12")	16	75.0	6"(12")
45	78.0	6"(12")	15	78.0	6"(12")
44	81.0	6"(12")	14	81.0	6"(12")
43	84.0	6"(12")	13	84.0	6"(12")
42	87.0	6"(12")	12	87.0	6"(12")
41	89.0	6"(12")	11	89.0	6"(12")
40	92.0	6"(12")	10	92.0	6"(12")
39	95.0	6"(12")	9	95.0	6"(12")
38	98.0	6"(12")	8	98.0	6"(12")
37	100.0	6"(12")	7	100.0	6"(12")
36	103.0	6"(12")	6	103.0	6"(12")
35	106.0	6"(12")	5	106.0	6"(12")
34	110.0	6"(12")	4	110.0	6"(12")
33	111.0	6"(12")	3	111.0	6"(12")
32	114.0	6"(12")	2	114.0	6"(12")
31	111.0	6"(12")	1	111.0	6"(12")

Twist Drills

镶硬质合金直柄麻花钻

Straight Shank Twist Drill with Carbide Tip



Twist Drills

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
2.5	30.0	57.0
3.0	33.0	61.0
3.5	39.0	70.0
4.0	43.0	75.0
4.5	47.0	80.0
5.0	50.0	86.0
5.5	57.0	93.0
6.0	57.0	93.0
6.5	63.0	101.0
7.0	69.0	109.0
7.5	69.0	109.0
8.0	75.0	117.0
8.5	81.0	125.0
9.0	81.0	125.0
9.5	81.0	125.0
10.0	87.0	133.0
10.5	87.0	133.0
11.0	87.0	133.0
11.5	94.0	142.0
12.0	94.0	142.0
12.5	101.0	151.0
13.0	101.0	151.0
13.5	108.0	160.0
14.0	108.0	160.0
14.5	114.0	169.0
15.0	114.0	169.0
15.5	120.0	178.0
16.0	120.0	178.0
16.5	125.0	184.0
17.0	125.0	184.0
17.5	130.0	191.0
18.0	130.0	191.0
18.5	135.0	198.0
19.0	135.0	198.0
19.5	140.0	205.0
20.0	140.0	205.0

镶硬质合金直柄麻花钻(IN)

Straight Shank Twist Drill with Carbide Tip(IN)

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
1/16	7/8	1-7/8
1/8	1-5/8	2-3/4
3/16	2-5/16	3-1/2
1/4	2-3/4	4"
5/16	3-3/16	4-1/2
3/8	3-5/8	5"
7/16	4-1/16	5-1/2
1/2	4-1/2	6"



Twist Drills

导向钻

Pilot Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
6.35	38	80
6.35	38	90
6.35	38	110
6.35	34	80
6.35	34	90
6.35	34	105
6.35	34	115



Twist Drills

整体双R槽六方柄麻花钻

Solid Double R Groove Hex Shank Twist Drill



Twist Drills

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
1.5	17.0	65.0
2.0	27.0	75.0
3.0	27.0	75.0
3.5	32.0	80.0
4.0	42.0	90.0
4.5	42.0	90.0
5.0	42.0	90.0
5.5	42.0	90.0
6.0	42.0	90.0
6.5	52.0	100.0
1/8	27.0	75.0
5/32	42.0	90.0
3/16	42.0	90.0
1/4	52.0	100.0

整体麻花钻

Hex Shank Twist Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
5.0	47.0	87.0
6.0	47.0	87.0
7.0	47.0	87.0
8.0	47.0	87.0
9.0	47.0	87.0
10.0	47.0	87.0
11.0	47.0	87.0
12.0	47.0	87.0
13.0	47.0	87.0
14.0	47.0	87.0
16.0	47.0	87.0
18.0	47.0	87.0
20.0	47.0	87.0
21.0	47.0	87.0



Twist Drills

装配六方柄麻花钻

Assemble Hex Shank Twist Drill



Twist Drills

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
1/16	15.0	57.0
5/64	17.0	60.0
3/32	18.0	62.0
7/64	20.0	65.0
1/8	22.0	67.0
9/64	24.0	69.0
5/32	26.0	71.0
11/64	28.0	74.0
3/16	29.0	76.0

整体六角柄短钻

Hex Shank Short Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	16.0	38.0
4.0	20.0	44.0
5.0	26.0	50.0
6.0	26.0	50.0
8.0	33.0	51.0
10.0	44.0	54.0
11.0	44.0	60.0
12.0	44.0	60.0
13.0	44.0	60.0



Twist Drills



Twist Drills

DIN338 VA槽含钴麻花钻

DIN338 HSSCO Twist Drill With VA Flute

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	33.0	61.0
4.0	43.0	70.0
5.0	52.0	86.0
6.0	57.0	93.0
8.0	75.0	117.0
10.0	87.0	133.0
12.0	101.0	151.0



Twist Drills

DIN340 VA槽含钴麻花钻

DIN340 HSSCO Twist Drill With VA Flute

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	66.0	100.0
4.0	78.0	119.0
5.0	87.0	132.0
6.0	91.0	139.0
8.0	109.0	165.0
10.0	121.0	184.0
12.0	134.0	205.0



Twist Drills

DIN338 抛物线钻

DIN338 Deep Hole Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	33.0	61.0
4.0	43.0	70.0
5.0	52.0	86.0
6.0	57.0	93.0
8.0	75.0	117.0
10.0	87.0	133.0
12.0	101.0	151.0

DIN340 抛物线钻

DIN340 Deep Hole Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	66.0	100.0
4.0	78.0	119.0
5.0	87.0	132.0
6.0	91.0	139.0
8.0	109.0	165.0
10.0	121.0	184.0
12.0	134.0	205.0



Twist Drills

DIN338 多刃尖钻

DIN338 Multi-edge Point Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	33.0	61.0
4.0	43.0	70.0
5.0	52.0	86.0
6.0	57.0	93.0
8.0	75.0	117.0
10.0	87.0	133.0
12.0	101.0	151.0



Twist Drills

DIN340 多刃尖钻

DIN340 Multi-edge Point Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
3.0	66.0	100.0
4.0	78.0	119.0
5.0	87.0	132.0
6.0	91.0	139.0
8.0	109.0	165.0
10.0	121.0	184.0
12.0	134.0	205.0



Twist Drills

高速钢锯齿钻

HSS Hex Shank Saw Drill

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
2.0	26.0	50.0
3.0	38.0	60.0
4.0	51.0	75.0
5.0	61.0	86.0
6.0	67.0	90.0
8.0	69.0	95.0
10.0	77.0	105.0
3/32	26.0	50.0
1/8	38.0	61.0
5/32	47.0	70.0
3/16	56.0	80.0
1/4	69.0	90.0
7/32	69.0	90.0
5/16	69.0	95.0
3/8	71.0	98.0

Twist Drills

六角柄锯齿钻

Saw Drill with Hex Shank

刃径 Flute Diameter	刃长 Flute Length	总长 Total Length
2.0	26.0	50.0
3.0	38.0	60.0
4.0	51.0	75.0
5.0	61.0	86.0
6.0	67.0	90.0
8.0	69.0	95.0
10.0	77.0	105.0
3/32	26.0	50.0
1/8	38.0	61.0
5/32	47.0	70.0
3/16	56.0	80.0
1/4	69.0	90.0
7/32	69.0	90.0
5/16	69.0	95.0
3/8	71.0	98.0

Twist Drills

螺纹六角柄钻

Thread Hex Shank Drill

钻头直径 Diameter of Drill			刃长 Flute length		总长 overall length	
直径 D			刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	40	-	5/16	7.937	1/2	12.700
1/8	-	-	5/16	7.937	1/2	12.700
-	30	-	5/16	7.937	9/16	14.288
-	20	-	5/16	7.937	9/16	14.288
-	11	-	5/16	7.937	9/16	14.288
-	10	-	5/16	7.937	9/16	14.288

Twist Drills

加长螺纹六角柄钻

Taper Length Thread Hex Shank Drill

钻头直径 Diameter of Drill			刃长 Flute length		总长 overall length	
直径 D			刃长 l ₁		总长 L	
分数 Fraction	编号 No.	字母 Ltr.	英寸 Inch	毫米 mm	英寸 Inch	毫米 mm
-	40	-	9/16	14.288	1"	25.4
1/8	-	-	9/16	14.288	1-1/4	33.0
-	30	-	9/16	14.288	1-1/4	33.0
5/32	-	-	9/16	14.288	1-1/4	33.0
-	20	-	9/16	14.288	1-1/4	33.0
3/16	-	-	9/16	14.288	1-1/4	33.0
-	11	-	9/16	14.288	1-1/4	33.0
-	10	-	9/16	14.288	1-1/4	33.0
7/32	-	-	9/16	14.288	1-1/4	33.0
1/4	-	-	9/16	14.288	1-1/4	33.0
-	-	F	9/16	14.288	1-1/4	33.0

Twist Drills

6支装套装 6 pcs Sets		
	钻头规格(塑盒) Size of drills (plastic box)	HSS 2.0 - 3.0 - 4.0 - 5.0 - 6.0 - 8.0 mm HSS 3/32 , 1/8 , 5/32 , 3/16 , 1/4 , 5/16

10支装套装 10 pcs Sets		
	钻头规格(塑盒) Size of drills (plastic box)	HSS 1.0 - 10.0mmx1.0mm HSS 1/16"-5/32"x1/64" + 3/16 "-1/4"x1/32"

13支装套装 13 pcs Sets		
	钻头规格(塑盒) Size of drills (plastic box)	HSS 1.5 - 6.5mmx0.5mm+3.2mm+4.8mm HSS 1/16"-1/4"x1/64"
	钻头规格(铁盒) Size of drills (metal box)	HSS 1.5 - 6.5mmx0.5mm+3.2mm+4.8mm HSS 1/16"-1/4"x1/64"

16支装混合套装 16 pcs Mixed Sets		
	钻头规格(塑盒) Size of drills (plastic box)	Twist Drill bit 2.0 - 3.0 - 4.0 - 5.0 - 6.0 - 8.0 mm Concrete Drill bit 4.0 - 5.0 - 6.0 - 8.0 -10.0 mm Wood Drill bit 4.0 - 5.0 - 6.0 - 8.0 -10.0 mm

19支装套装 19 pcs Sets		
	钻头规格(塑盒) Size of drills (plastic box)	HSS 1.0 - 10.0mmx0.5mm
	钻头规格(铁盒) Size of drills (metal box)	HSS 1.0 - 10.0mmx0.5mm
	钻头规格(铁盒开窗) Size of drills (metal box)	HSS 1.0 - 10.0mmx0.5mm

25支装套装 25 pcs Sets		
	钻头规格(塑盒) Size of drills (plastic box)	HSS 1.0 - 13.0mmx0.5mm
	钻头规格(铁盒) Size of drills (metal box)	HSS 1.0 - 13.0mmx0.5mm

29支装套装 29 pcs Mixed Sets		
	钻头规格(铁盒) Size of drills (metal box)	HSS 1/16"-1/2"x1/64"