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TAPS & DIES 丝锥 板牙

DIN371 米制螺纹/直槽丝锥

DIN371 M Straight Flute Taps

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:M1.4x0.3 ~ M10x1.5
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: M1.4x0.3 ~ M10x1.5

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M1.4x0.3	7	40	M3.0x0.50	11	56
M1.6x0.35	8	40	M3.5x0.60	13	56
M1.7x0.35	8	40	M4.0x0.70	13	63
M1.8x0.35	8	40	M5.0x0.80	16	70
M2.0x0.40	8	45	M6.0x1.00	19	80
M2.2x0.45	9	45	M7.0x1.00	19	80
M2.3x0.40	9	45	M8.0x1.25	22	90
M2.5x0.45	9	50	M9.0x1.25	22	90
M2.6x0.45	9	50	M10.0x1.50	24	100

DIN376 米制螺纹/直槽丝锥

DIN376 M Straight Flute Taps

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:M3.0x0.5 ~ M52x5.0
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: M3.0x0.5 ~ M52x5.0

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M3.0x0.5	11	56	M18.0x2.5	34	125
M4.0x0.7	13	63	M20.0x2.5	34	140
M5.0x0.8	16	70	M22.0x2.5	34	140
M6.0x1.0	19	80	M24.0x3.0	38	160
M7.0x1.0	19	80	M27.0x3.0	38	160
M8.0x1.25	22	90	M30.0x3.5	45	180
M9.0x1.25	22	90	M33.0x3.5	50	180
M10.0x1.5	24	100	M36.0x4.0	56	200
M11.0x1.5	24	100	M39.0x4.0	60	200
M12.0x1.75	29	110	M42.0x4.5	60	200
M14.0x2.0	30	110	M45.0x4.5	65	220
M16.0x2.0	32	110	M48.0x5.0	70	250
			M52.0x5.0	70	250

DIN371 美制粗牙/细牙统一制螺纹/直槽丝锥

DIN371 UNC/UNF Straight Flute Taps

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:No.0-80UNF ~ 3/8-16UNC
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: No.0-80UNF ~ 3/8-16UNC

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.0-80UNF	8	40	No.1-64UNC	8	40
No.1-72UNF	8	63	No.2-56UNC	9	45
No.2-64UNF	8	63	No.3-48UNC	9	50
No.3-56UNF	9	70	No.4-40UNC	11	56
No.4-48UNF	11	70	No.5-40UNC	11	56
No.5-44UNF	11	80	No.6-32UNC	12	56
No.6-40UNF	12	80	No.8-32UNC	13	63
No.8-36UNF	13	90	No.10-24UNC	15	70
No.10-32UNF	15	90	No.12-24UNC	16	80
No.12-28UNF	16	100	1/4-20UNC	17	80
1/4-28UNF	17	100	5/16-18UNC	20	90
5/16-24UNF	20	110	3/8-16UNC	22	100

DIN376 美制粗牙统一制螺纹/直槽丝锥

DIN376 UNC Straight Flute Taps

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:1/4-20UNC ~ 1¹/₂-6UNC
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size:1/4-20UNC ~ 1¹/₂-6UNC

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
1/4-20UNC	17	80	3/4-10UNC	30	125
5/16-18UNC	20	90	7/8-9UNC	32	140
3/8-16UNC	22	100	1-8UNC	36	160
7/18-14UNC	22	100	1 ¹ / ₈ -7UNC	40	180
1/2-13UNC	24	110	1 ¹ / ₄ -7UNC	40	180
9/16-12UNC	26	110	1 ³ / ₈ -6UNC	50	200
5/8-11UNC	27	110	1 ¹ / ₂ -6UNC	50	200

DIN352直槽手用丝锥 (三支一组)

DIN352 Straight Flute Hand Taps (Three per group)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

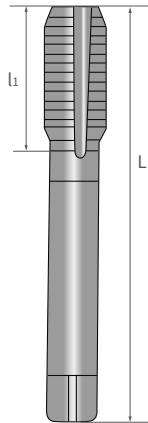
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M1x0.25 ~ M68x6

◇ Size: M1x0.25 ~ M68x6

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M1.0x0.25	5.5	32	M10.0x1.50	24	70
M1.1x0.25	5.5	32	M11.0x1.50	24	70
M1.2x0.25	5.5	32	M12.0x1.75	29	75
M1.4x0.30	7	32	M14.0x2.00	30	80
M1.6x0.35	8	32	M16.0x2.00	32	80
M1.7x0.35	8	32	M18.0x2.50	40	95
M1.8x0.35	8	32	M20.0x2.50	40	95
M2.0x0.40	8	36	M22.0x2.50	40	100
M2.2x0.45	9	36	M24.0x3.00	50	110
M2.3x0.40	9	36	M27.0x3.00	50	110
M2.5x0.45	9	40	M30.0x3.50	56	125
M2.6x0.45	9	40	M33.0x3.50	56	125
M3.0x0.50	11	40	M36.0x4.00	63	150
M3.5x0.60	13	45	M39.0x4.00	63	150
M4.0x0.70	13	45	M42.0x4.50	63	150
M4.5x0.75	16	50	M45.0x4.50	70	160
M5.0x0.80	16	50	M48.0x5.00	75	180
M6.0x1.00	19	50	M52.0x5.00	75	180
M7.0x1.00	19	50	M56.0x5.50	85	200
M8.0x1.25	22	56	M60.0x5.50	85	200
M9.0x1.25	22	63	M64.0x6.00	90	220
			M68.0x6.00	90	220



Taps

DIN351 美制粗牙直槽手用丝锥 (三支一组)

DIN351 UNC Straight Flute Hand Taps (Three per group)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

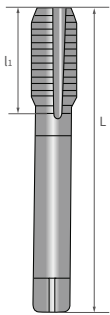
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.1-64UNC ~ 2"-4-1/2UNC

◇ Size: No.1-64UNC ~ 2"-4-1/2UNC

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.1-64UNC	10	32	3/16-14UNC	30	75
No.2-56UNC	11	36	1/2-13UNC	32	80
No.3-48UNC	11	36	9/16-12UNC	32	80
No.4-40UNC	12	40	5/8-11UNC	36	90
No.5-40UNC	12	40	3/4-10UNC	40	105
No.6-32UNC	14	45	7/8-9UNC	45	110
No.8-32UNC	14	45	1"-8UNC	50	110
No.10-24UNC	16	48	1"-1/8-7UNC	56	132
No.12-24UNC	18	50	1"-1/4-7UNC	56	132
1/4-20UNC	22	56	1"-3/8-6UNC	63	150
5/16-18UNC	25	63	1"-1/2-6UNC	63	150
3/8-16UNC	28	70	1"-3/4-5UNC	70	160
			2"-4-1/2UNC	80	190



DIN351 美制细牙直槽手用丝锥 (二支一组)

DIN351 UNF Straight Flute Hand Taps (Two per group)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

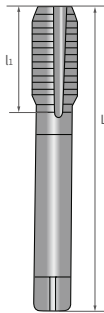
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.0-80UNF ~ 1"-1/2-12UNF

◇ Size: No.0-80UNF ~ 1"-1/2-12UNF

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.0-80UNF	8	28	3/8-24UNF	18	63
No.1-72UNF	10	32	7/16-20UNF	18	63
No.2-64UNF	10	32	1/2-20UNF	20	63
No.3-56UNF	10	32	9/16-18UNF	20	70
No.4-48UNF	11	36	5/8-18UNF	20	70
No.5-44UNF	12	40	3/4-16UNF	22	80
No.6-40UNF	12	40	7/8-14UNF	22	80
No.8-36UNF	12	40	1"-14UNF	22	90
No.10-32UNF	14	45	1"-12UNF	22	90
No.12-28UNF	16	50	1"-1/8-12UNF	28	100
1/4-28UNF	18	56	1"-1/4-12UNF	28	100
5/16-24UNF	18	56	1"-3/8-12UNF	32	110
			1"-1/2-12UNF	32	110



Taps

DIN2181直槽手用丝锥(二支一组)

DIN2181 Straight Flute Hand Taps (Two per group)

- ◆制造工艺:磨制

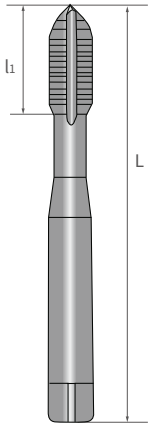
◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3x0.35 ~ M52x1.5

◇ Size: M3x0.35 ~ M52x1.5



Taps

规格 Size	刃长 l ₁	总长 L
M3.0x0.35	9	40
M4.0x0.50	10	45
M4.0x0.35	10	45
M5.0x0.50	12	50
M6.0x0.75	14	50
M6.0x0.50	14	50
M7.0x0.75	14	50
M8.0x1.00	22	56
M8.0x0.75	19	50
M8.0x0.50	19	50
M9.0x1.00	22	63
M10.0x1.25	24	70
M10.0x1.00	20	63
M10.0x0.75	20	63
M11.0x1.00	20	63
M12.0x1.50	22	70
M12.0x1.25	22	70
M12.0x1.00	22	70
M13.0x1.50	22	70
M13.0x1.00	22	70
M14.0x1.50	22	40
M14.0x1.25	22	70
M14.0x1.00	22	70
M15.0x1.50	22	70
M15.0x1.00	22	70
M16.0x1.50	22	70
M16.0x1.25	22	70
M16.0x1.00	22	70
M18.0x2.00	22	80
M18.0x1.25	22	80
M18.0x1.00	22	80
M20.0x2.00	22	80
M20.0x1.50	22	80
M20.0x1.25	22	80
M20.0x1.00	22	80
M22.0x2.00	22	80
M22.0x1.50	22	80
M22.0x1.00	22	80

规格 Size	刃长 l ₁	总长 L
M24.0x2.00	9	90
M24.0x1.50	9	90
M24.0x1.00	9	90
M25.0x1.50	9	90
M26.0x2.00	9	90
M26.0x1.50	9	90
M27.0x2.00	9	90
M27.0x1.50	9	90
M28.0x2.00	9	90
M28.0x1.50	9	90
M30.0x2.00	9	90
M30.0x1.50	9	90
M32.0x1.50	9	90
M33.0x2.00	25	100
M33.0x1.50	25	100
M34.0x1.50	25	100
M35.0x1.50	25	100
M36.0x3.00	40	125
M36.0x2.00	40	125
M36.0x1.50	25	100
M38.0x1.50	25	100
M39.0x3.00	40	125
M39.0x2.00	40	125
M40.0x2.00	40	125
M40.0x1.50	25	110
M42.0x3.00	40	125
M42.0x2.00	40	125
M42.0x1.50	25	110
M45.0x3.00	40	125
M45.0x2.00	40	125
M45.0x1.50	25	110
M48.0x3.00	40	140
M48.0x2.00	40	140
M48.0x1.50	40	140
M50.0x1.50	40	140
M52.0x3.00	40	140
M52.0x2.00	40	140
M52.0x1.50	40	140

ANSI B94.9美标直槽丝锥/统一制螺纹

ANSI B94.9 Straight Flute Taps

- ◆制造工艺:磨制

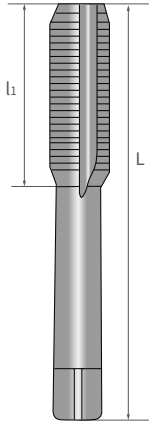
◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:0-80NF-H1 ~ 4-8UN-H8

◇ Size: 0-80NF-H1 ~ 4-8UN-H8



Taps

规格 Size	刃长 l ₁	总长 L
0-80NF-H1	5/16	1-5/8
0-80NF-H2	5/16	1-5/8
1-64NC-H1	3/8	1-11/16
1-64NC-H2	3/8	1-11/16
1-72NF-H1	3/8	1-11/16
1-72NF-H2	3/8	1-11/16
2-56NC-H2	7/16	1-3/4
2-64NC-H2	7/16	1-3/4
3-48NC-H2	1/2	1-13/16
3-56NF-H2	1/2	1-13/16
4-36NS-H2	9/16	1-7/8
4-40NC-H2	9/16	1-7/8
4-48NF-H2	9/16	1-7/8
4-80UN-H2	9/16	1-7/8
5-40NC-H2	5/8	1-15/16
5-44NF-H2	5/8	1-15/16
6-32NC-H3	11/16	2
6-36UN-H2	11/16	2
6-40NF-H2	11/16	2
6-48NS-H2	11/16	2
6-48NS-H3	11/16	2
7-32UN-H3	3/4	2-1/8
7-48UN-H2	3/4	2-1/8
8-24UN-H3	3/4	2-1/8
8-32NC-H3	3/4	2-1/8
8-36NF-H2	3/4	2-1/8
8-36NF-H3	3/4	2-1/8
8-40UN-H2	3/4	2-1/8
8-48UN-H3	3/4	2-1/8
10-24NC-H3	7/8	2-3/8
10-28NS-H3	7/8	2-3/8
10-32NF-H3	7/8	2-3/8
10-36NS-H2	7/8	2-3/8
10-40NS-H3	7/8	2-3/8
10-48NS-H2	7/8	2-3/8
10-48NS-H3	7/8	2-3/8

规格 Size	刃长 l ₁	总长 L
10-56NS-H2	7/8	2-3/8
12-24NC-H3	15/16	2-3/8
12-28NF-H3	15/16	2-3/8
12-32NEF-H3	15/16	2-3/8
12-36NS-H3	15/16	2-3/8
12-40NS-H2	15/16	2-3/8
12-48NS-H2	15/16	2-3/8
3/32-48NC-H2	1/2	1-13/16
5/32-32NS-H3	3/4	2-1/8
5/32-36NS-H2	3/4	2-1/8
3/16-24UN-H3	7/8	2-3/8
3/16-32UN-H2	7/8	2-3/8
7/32-24NC-H3	15/16	2-3/8
7/32-32UN-H3	15/16	2-3/8
1/4-20UN-H3	1	2-1/2
1/4-20NC-H3	1	2-1/2
1/4-24NS-H3	1	2-1/2
1/4-26UN-H3	1	2-1/2
1/4-27NS-H3	1	2-1/2
1/4-28NF-H3	1	2-1/2
1/4-32NEF-H3	1	2-1/2
1/4-36NS-H2	1	2-1/2
1/4-40NS-H2	1	2-1/2
1/4-40NS-H3	1	2-1/2
1/4-48NS-H2	1	2-1/2
1/4-80UN-H2	1	2-1/2
5/16-18NC-H3	1-1/8	2-23/32
5/16-20UN-H3	1-1/8	2-23/32
5/16-22UN-H3	1-1/8	2-23/32
5/16-24UF-H3	1-1/8	2-23/32
5/16-27NS-H3	1-1/8	2-23/32
5/16-28UN-H3	1-1/8	2-23/32
5/16-30UN-H3	1-1/8	2-23/32
5/16-32NEF-H2	1-1/8	2-23/32
5/16-32NEF-H3	1-1/8	2-23/32
5/16-36NS-H2	1-1/8	2-23/32

ANSI B94.9美标直槽丝锥/统一制螺纹

ANSI B94.9 Straight Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:0-80NF-H1 ~ 4-8UN-H8

◇ Size: 0-80NF-H1 ~ 4-8UN-H8

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
5/16-36NS-H3	1-1/8	2-23/32	9/16-12NC-H3	1-21/32	3-19/32
5/16-40UN-H2	1-1/8	2-23/32	9/16-18NF-H3	1-21/32	3-19/32
5/16-56UN-H2	1-1/8	2-23/32	9/16-20UN-H3	1-21/32	3-19/32
3/8-14UN-H3	1-1/4	2-15/16	9/16-24NEF-H3	1-21/32	3-19/32
3/8-16NC-H3	1-1/4	2-15/16	9/16-27NS-H3	1-21/32	3-19/32
3/8-18NS-H3	1-1/4	2-15/16	9/16-28UN-H3	1-21/32	3-19/32
3/8-20UN-H3	1-1/4	2-15/16	9/16-32UN-H3	1-21/32	3-19/32
3/8-24NF-H3	1-1/4	2-15/16	9/16-40NS-H3	1-21/32	3-19/32
3/8-26UN-H3	1-1/4	2-15/16	5/8-11NC-H3	1-13/16	3-13/16
3/8-27NS-H3	1-1/4	2-15/16	5/8-14NS-H3	1-13/16	3-13/16
3/8-28UN-H3	1-1/4	2-15/16	5/8-16UN-H3	1-13/16	3-13/16
3/8-32NEF-H3	1-1/4	2-15/16	5/8-18UF-H3	1-13/16	3-13/16
3/8-40NS-H3	1-1/4	2-15/16	5/8-20UN-H3	1-13/16	3-13/16
3/8-48UN-H2	1-1/4	2-15/16	5/8-24NEF-H3	1-13/16	3-13/16
7/16-14NC-H3	1-7/16	3-5/32	5/8-27NS-H3	1-13/16	3-13/16
7/16-16UN-H3	1-7/16	3-5/32	5/8-28UN-H3	1-13/16	3-13/16
7/16-18NS-H3	1-7/16	3-5/32	5/8-32UN-H3	1-13/16	3-13/16
7/16-20NF-H3	1-7/16	3-5/32	5/8-40NS-H3	1-13/16	3-13/16
7/16-24NS-H3	1-7/16	3-5/32	11/16-11UN-H3	1-13/16	4-1/32
7/16-27NS-H3	1-7/16	3-5/32	11/16-12UN-H3	1-13/16	4-1/32
7/16-28NEF-H3	1-7/16	3-5/32	11/16-16UN-H3	1-13/16	4-1/32
7/16-32UN-H3	1-7/16	3-5/32	11/16-18NS-H3	1-13/16	4-1/32
7/16-40NS-H3	1-7/16	3-5/32	11/16-20UN-H3	1-13/16	4-1/32
1/2-12NS-H3	1-21/32	3-3/8	11/16-24NEF-H3	1-13/16	4-1/32
1/2-13NC-H3	1-21/32	3-3/8	11/16-27NS-H3	1-13/16	4-1/32
1/2-14NS-H3	1-21/32	3-3/8	11/16-28UN-H3	1-13/16	4-1/32
1/2-16UN-H3	1-21/32	3-3/8	11/16-32UN-H3	1-13/16	4-1/32
1/2-18NS-H3	1-21/32	3-3/8	11/16-40NS-H3	1-13/16	4-1/32
1/2-20NF-H3	1-21/32	3-3/8	3/4-10NC-H3	2	4-1/4
1/2-24NS-H3	1-21/32	2-3/8	3/4-12UN-H3	2	4-1/4
1/2-27NS-H3	1-21/32	2-3/8	3/4-14NS-H3	2	4-1/4
1/2-28NEF-H3	1-21/32	2-3/8	3/4-16NF-H3	2	4-1/4
1/2-32UN-H3	1-21/32	2-3/8	3/4-18NS-H3	2	4-1/4
1/2-40NS-H2	1-21/32	2-3/8	3/4-20NEF-H3	2	4-1/4
1/2-56UN-H2	1-21/32	2-3/8	3/4-24NS-H3	2	4-1/4
15/32-32NU-H3	1-21/32	2-3/8	3/4-26UN-H3	2	4-1/4

ANSI B94.9美标统一制螺纹/直槽丝锥

ANSI B94.9 Straight Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:0-80NF-H1 ~ 4-8UN-H8

◇ Size: 0-80NF-H1 ~ 4-8UN-H8

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
3/4-27NS-H3	2	4-1/4	1-16UN-H3	2-1/2	5-1/8
3/4-28UN-H3	2	4-1/4	1-18NS-H4	2-1/2	5-1/8
3/4-32UN-H3	2	4-1/4	1-20NEF-H4	2-1/2	5-1/8
13/16-10UN-H3	2	4-15/32	1-24NS-H3	2-1/2	5-1/8
13/16-14UN-H3	2	4-15/32	1-27NS-H3	2-1/2	5-1/8
13/16-16UN-H3	2	4-15/32	1-28UN-H3	2-1/2	5-1/8
13/16-18NS-H3	2	4-15/32	1-32UN-H3	2-1/2	5-1/8
13/16-20NEF-H3	2	4-15/32	1-40NS-H3	2-1/2	5-1/8
13/16-24NS-H3	2	4-15/32	1-40NS-H4	2-1/2	5-1/8
13/16-27NS-H3	2	4-15/32	1-48UN-H3	2-1/2	5-1/8
13/16-28UN-H3	2	4-15/32	1-1/16-10NS-H5	2-1/2	5-1/8
13/16-32UN-H3	2	4-15/32	1-1/16-12NS-H4	2-1/2	5-1/8
7/8-9NC-H4	2-7/32	4-11/16	1-1/16-16UN-H3	1-1/2	4
7/8-12UN-H4	2-7/32	4-11/16	1-1/16-16UN-H4	1-1/2	4
7/8-14NF-H4	2-7/32	4-11/16	1-1/16-8NEF-H4	1-1/2	4
7/8-16UN-H3	2-7/32	4-11/16	1-1/16-20UN-H3	1-1/2	4
7/8-16UN-H4	2-7/32	4-11/16	1-1/16-24NS-H3	1-1/2	4
7/8-18NS-H3	2-7/32	4-11/16	1-1/16-27UN-H3	1-1/2	4
7/8-18NS-H4	2-7/32	4-11/16	1-1/16-32UN-H3	1-1/2	4
7/8-20NEF-H3	2-7/32	4-11/16	1-1/8-7NC-H4	2-9/16	5-7/16
7/8-24NS-H3	2-7/32	4-11/16	1-1/8-8UN-H4	2-9/16	5-7/16
7/8-27NS-H3	2-7/32	4-11/16	1-1/8-12NF-H4	2-9/16	5-7/16
7/8-28UN-H3	2-7/32	4-11/16	1-1/8-16UN-H4	1-1/2	4
7/8-32UN-H3	2-7/32	4-11/16	1-1/8-18NEF-H3	1-1/2	4
15/16-12UN-H4	2-7/32	4-29/32	1-1/8-18NEF-H4	1-1/2	4
15/16-14UN-H4	2-7/32	4-29/32	1-1/8-20UN-H4	1-1/2	4
15/16-16UN-H3	2-7/32	4-29/32	1-1/8-32UN-H3	1-1/2	4
15/16-18NS-H3	2-7/32	4-29/32	1-3/16-12UN-H4	2-9/16	5-7/16
15/16-20NEF-H3	2-7/32	4-29/32	1-3/16-16UN-H4	1-1/2	4
15/16-24NS-H4	2-7/32	4-29/32	1-3/16-18NEF-H4	1-1/2	4
15/16-27NS-H3	2-7/32	4-29/32	1-3/16-20UN-H3	1-1/2	4
15/16-32UN-H3	2-7/32	4-29/32	1-3/16-28UN-H3	1-1/2	4
1-8NC-H4	2-1/2	5-1/8	1-3/16-32UN-H3	1-1/2	4
1-10NC-H4	2-1/2	5-1/8	1-1/4-7NC-H4	2-9/16	5-3/4
1-12NF-H4	2-1/2	5-1/8	1-1/4-8UN-H4	2-9/16	5-3/4
1-14NS-H4	2-1/2	5-1/8	1-1/4-10NS-H4	2-9/16	5-3/4

ANSI B94.9美标统一制螺纹/直槽丝锥

ANSI B94.9 Straight Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:0-80NF-H1 ~ 4-8UN-H8

◇ Size: 0-80NF-H1 ~ 4-8UN-H8

规格 Size	刃长 l ₁	总长 L
1-1/4-12NF-H4	1-1/8	2-23/32
1-1/4-14NS-H4	1-1/8	2-23/32
1-1/4-16UN-H4	1-1/8	2-23/32
1-1/4-18NEF-H4	1-1/4	2-15/16
1-1/4-20UN-H4	1-1/4	2-15/16
1-1/4-24NS-H4	1-1/4	2-15/16
1-5/16-8UN-H4	1-1/4	2-15/16
1-5/16-12UN-H4	1-1/4	2-15/16
1-5/16-16UN-H4	1-1/4	2-15/16
1-5/16-18NEF-H4	1-1/4	2-15/16
1-5/16-20UN-H4	1-1/4	2-15/16
1-3/8-6NC-H4	1-1/4	2-15/16
1-3/8-8UN-H4	1-1/4	2-15/16
1-3/8-12NF-H4	1-1/4	2-15/16
1-3/8-14NS-H4	1-1/4	2-15/16
1-3/8-16UN-H4	1-1/4	2-15/16
1-3/8-18NEF-H4	1-1/4	2-15/16
1-3/8-20UN-H4	1-1/4	2-15/16
1-7/16-8UN-H4	1-1/4	2-15/16
1-7/16-12UN-H4	1-1/4	2-15/16
1-7/16-16UN-H4	1-1/4	2-15/16
1-7/16-18NEF-H4	1-7/16	3-5/32
1-1/2-6NC-H4	1-7/16	3-5/32
1-1/2-8UN-H4	1-7/16	3-5/32
1-1/2-10NS-H4	1-7/16	3-5/32
1-1/2-12NF-H4	1-7/16	3-5/32
1-1/2-16UN-H4	1-7/16	3-5/32
1-1/2-18NEF-H4	1-7/16	3-5/32
1-1/2-20UN-H4	1-7/16	3-5/32
1-1/2-24NS-H4	1-7/16	3-5/32
1-1/2-27UN-H4	1-21/32	3-3/8
1-1/2-28UN-H4	1-21/32	3-3/8
1-9/16-12UN-H4	1-21/32	3-3/8
1-9/16-16UN-H4	1-21/32	3-3/8
1-9/16-18NEF-H4	1-21/32	3-3/8
1-9/16-20UN-H4	1-21/32	3-3/8

规格 Size	刃长 l ₁	总长 L
1-5/8-5UN-H7	3-3/16	6-11/16
1-5/8-5-1/2UN-H6	3-3/16	6-11/16
1-5/8-5-1/2UN-H7	3-3/16	6-11/16
1-5/8-8UN-H6	3-3/16	6-11/16
1-5/8-10NS-H6	2	5
1-5/8-12UN-H6	2	5
1-5/8-16UN-H5	2	5
1-5/8-18NEF-H4	2	5
1-5/8-18NEF-H5	2	5
1-5/8-20UN-H5	2	5
1-5/8-24NS-H3	2	5
1-11/16-12UN-H6	2	5
1-11/16-16UN-H5	2	5
1-11/16-18NEF-H4	2	5
1-3/4-5NC-H6	3-3/16	7
1-3/4-5NC-H7	3-3/16	7
1-3/4-6UN-H7	3-3/16	7
1-3/4-8UN-H4	3-3/16	7
1-3/4-8UN-H6	3-3/16	7
1-3/4-10NS-H6	2	5
1-3/4-12UN-H4	2	5
1-3/4-12UN-H6	2	5
1-3/4-14NS-H6	2	5
1-3/4-16UN-H5	2	5
1-3/4-18NS-H5	2	5
1-3/4-20UN-H5	2	5
1-7/8-4-1/2UN-H6	3-9/16	7-5/16
1-7/8-5UN-H7	3-9/16	7-5/16
1-7/8-8UN-H6	3-9/16	7-5/16
1-7/8-10NS-H6	2	5
1-7/8-12UN-H6	2	5
1-7/8-16UN-H5	2	5
1-7/8-20UN-H5	2	5
1-15/16-16NS-H4	2	5
2-4-1/2NC-H7	3-9/16	7-5/8
2-6UN-H7	3-9/16	7-5/8

ANSI B94.9美标统一制螺纹/直槽丝锥

ANSI B94.9 Straight Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

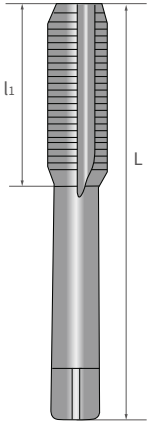
◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:0-80NF-H1 ~ 4-8UN-H8

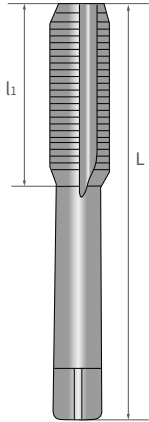
◇ Size: 0-80NF-H1 ~ 4-8UN-H8

规格 Size	刃长 l ₁	总长 L
2-8UN-H6	3-9/16	7-5/8
2-10NS-H6	2	5
2-12UN-H6	2	5
2-16UN-H5	2	5
2-20UN-H5	2	5
2-1/8-12UN-H6	2	5-1/4
2-1/8-16UN-H5	2	5-1/4
2-1/8-18UN-H6	3-9/16	8
2-1/4-4-1/2NC-H7	3-9/16	8-1/4
2-1/4-8UN-H6	3-9/16	8-1/4
2-1/4-12UN-H6	2	5-1/4
2-3/8-4-1/2UN-H7	4	8-1/2
2-3/8-8UN-H6	4	8-1/2
2-3/8-12UN-H6	2	5-1/4
2-3/8-14NS-H6	2	5-1/4
2-1/2-4NC-H7	4	8-3/4
2-1/2-8UN-H6	4	8-3/4
2-1/2-12UN-H6	2	5-1/4
2-1/2-16UN-H5	2	5-1/4

规格 Size	刃长 l ₁	总长 L
2-5/8-16UN-H7	2	5-1/2
2-5/8-18NS-H6	2	5-1/2
2-3/4-8UN-H8	4	9-1/4
2-3/4-12UN-H7	2	5-1/2
2-3/4-16UN-H7	2	5-1/2
2-3/4-18NS-H6	2	5-1/2
2-7/8-12UN-H7	2	5-1/2
3-4NC-H9	4-9/16	9-3/4
3-8UN-H8	4-9/16	9-3/4
3-12UN-H7	2	5-1/2
3-16UN-H7	2	5-1/2
3-1/4-4NC-H9	4-9/16	10
3-1/4-8UN-H8	4-9/16	10
3-1/4-12UN-H7	2	5-3/4
3-1/2-12UN-H7	2	5-3/4
3-3/4-8UN-H8	5-5/16	10-1/2
3-3/4-12UN-H7	2	6
3-7/8-12UN-H7	2	6
4-8UN-H8	5-5/16	10-3/4



Taps



Taps

DIN371 米制螺纹/螺旋槽丝锥

DIN371 M Spiral Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M2.0x0.4 ~ M10x1.5

◇ Size: M2.0x0.4 ~ M10x1.5

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M2.0x0.40	8	45	M5.0x0.80	16	70
M2.2x0.45	9	45	M6.0x1.00	19	80
M2.5x0.45	9	50	M7.0x1.00	19	80
M3.0x0.50	11	56	M8.0x1.25	22	90
M3.5x0.60	13	56	M9.0x1.25	22	90
M4.0x0.70	13	63	M10.0x1.50	24	100

DIN376 米制螺纹/螺旋槽丝锥

DIN376 M Spiral Flute Tap

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3.0x0.5 ~ M52x5.0

◇ Size: M3.0x0.5 ~ M52x5.0

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M3.0x0.5	11	56	M18.0x2.5	34	125
M4.0x0.7	13	63	M20.0x2.5	34	140
M5.0x0.8	16	70	M22.0x2.5	34	140
M6.0x1.0	19	80	M24.0x3.0	38	160
M7.0x1.0	19	80	M27.0x3.0	38	160
M8.0x1.25	22	90	M30.0x3.5	45	180
M9.0x1.25	22	90	M33.0x3.5	50	180
M10.0x1.5	24	100	M36.0x4.0	56	200
M11.0x1.5	24	100	M39.0x4.0	60	200
M12.0x1.75	29	110	M42.0x4.5	60	200
M14.0x2.0	30	110	M45.0x4.5	65	220
M16.0x2.0	32	110	M48.0x5.0	70	250
			M52.0x5.0	70	250

DIN371 美制粗牙/细牙统一制螺纹/螺旋槽丝锥

DIN371 UNC/UNF Spiral Flute Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.1-64UNC ~ 3/8-24UNF

◇ Size: No.1-64UNC ~ 3/8-24UNF

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.1-64UNC	8	40	No.0-80UNF	8	40
No.2-56UNC	9	45	No.1-72UNF	8	63
No.3-48UNC	9	50	No.2-64UNF	8	63
No.4-40UNC	11	56	No.3-56UNF	9	70
No.5-40UNC	11	56	No.4-48UNF	11	70
No.6-32UNC	12	56	No.5-44UNF	11	80
No.8-32UNC	13	63	No.6-40UNF	12	80
No.10-24UNC	15	70	No.8-36UNF	13	90
No.12-24UNC	16	80	No.10-32UNF	15	90
1/4-20UNC	17	80	No.12-28UNF	16	100
5/16-18UNC	20	90	1/4-28UNF	17	100
3/8-16UNC	22	100	5/16-24UNF	20	110
			3/8-24UNF	22	110

DIN376 美制粗牙统一制螺纹/螺旋槽丝锥

DIN376 UNC Spiral Flute Tap

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/4-20UNC ~ 1¹/₂-6UNC

◇ Size: 1/4-20UNC ~ 1¹/₂-6UNC

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
1/4-20UNC	17	80	3/4-10UNC	30	125
5/16-18UNC	20	90	7/8-9UNC	32	140
3/8-16UNC	22	100	1-8UNC	36	160
7/18-14UNC	22	100	1 ¹ / ₈ -7UNC	40	180
1/2-13UNC	24	110	1 ¹ / ₄ -7UNC	40	180
9/16-12UNC	26	110	1 ³ / ₈ -6UNC	50	200
5/8-11UNC	27	110	1 ¹ / ₂ -6UNC	50	200

DIN371 米制螺纹/螺尖丝锥

DIN371 M Spiral Point Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M2.0x0.4 ~ M10x1.5

◇ Size: M2.0x0.4 ~ M10x1.5

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M2.0x0.40	8	45	M5.0x0.80	16	70
M2.2x0.45	9	45	M6.0x1.00	19	80
M2.5x0.45	9	50	M7.0x1.00	19	80
M3.0x0.50	11	56	M8.0x1.25	22	90
M3.5x0.60	13	56	M9.0x1.25	22	90
M4.0x0.70	13	63	M10.0x1.50	24	100

DIN376 米制螺纹/螺尖丝锥

DIN376 M Spiral Point Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3.0x0.5 ~ M52x5.0

◇ Size: M3.0x0.5 ~ M52x5.0

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M3.0x0.5	11	56	M18.0x2.5	34	125
M4.0x0.7	13	63	M20.0x2.5	34	140
M5.0x0.8	16	70	M22.0x2.5	34	140
M6.0x1.0	19	80	M24.0x3.0	38	160
M7.0x1.0	19	80	M27.0x3.0	38	160
M8.0x1.25	22	90	M30.0x3.5	45	180
M9.0x1.25	22	90	M33.0x3.5	50	180
M10.0x1.5	24	100	M36.0x4.0	56	200
M11.0x1.5	24	100	M39.0x4.0	60	200
M12.0x1.75	29	110	M42.0x4.5	60	200
M14.0x2.0	30	110	M45.0x4.5	65	220
M16.0x2.0	32	110	M48.0x5.0	70	250
			M52.0x5.0	70	250

DIN371 美制粗牙/细牙统一制螺纹/螺尖丝锥

DIN371 UNC/UNF Spiral Point Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.5-40UNC ~ 3/8-24UNF

◇ Size: No.5-40UNC ~ 3/8-24UNF

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.5-40UNC	11	56	No.5-44UNF	11	80
No.6-32UNC	12	56	No.6-40UNF	12	80
No.8-32UNC	13	63	No.8-36UNF	13	90
No.10-24UNC	15	70	No.10-32UNF	15	90
No.12-24UNC	16	80	No.12-28UNF	16	100
1/4-20UNC	17	80	1/4-28UNF	17	100
5/16-18UNC	20	90	5/16-24UNF	20	110
3/8-16UNC	22	100	3/8-24UNF	22	110

DIN376 美制粗牙统一制螺纹/螺尖丝锥

DIN376 UNC Spiral Point Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/4-20UNC ~ 1^{1/2}-6UNC

◇ Size: 1/4-20UNC ~ 1^{1/2}-6UNC

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
1/4-20UNC	17	80	3/4-10UNC	30	125
5/16-18UNC	20	90	7/8-9UNC	32	140
3/8-16UNC	22	100	1-8UNC	36	160
7/18-14UNC	22	100	1 ^{1/8} -7UNC	40	180
1/2-13UNC	24	110	1 ^{1/4} -7UNC	40	180
9/16-12UNC	26	110	1 ^{3/8} -6UNC	50	200
5/8-11UNC	27	110	1 ^{1/2} -6UNC	50	200

DIN371 米制螺纹/挤压丝锥

DIN371 M Forming Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M2.0x0.4 ~ M10x1.5

◇ Size: M2.0x0.4 ~ M10x1.5

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M2.0x0.40	8	45	M5.0x0.80	16	70
M2.2x0.45	9	45	M6.0x1.00	19	80
M2.5x0.45	9	50	M7.0x1.00	19	80
M3.0x0.50	11	56	M8.0x1.25	22	90
M3.5x0.60	13	56	M9.0x1.25	22	90
M4.0x0.70	13	63	M10.0x1.50	24	100

DIN376 米制螺纹/挤压丝锥

DIN376 M Forming Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3.0x0.5 ~ M12x1.75

◇ Size: M3.0x0.5 ~ M12x1.75

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
M3.0x0.5	11	56	M8.0x1.25	22	90
M4.0x0.7	13	63	M9.0x1.25	22	90
M5.0x0.8	16	70	M10.0x1.5	24	100
M6.0x1.0	19	80	M11.0x1.5	24	100
M7.0x1.0	19	80	M12.0x1.75	29	110

DIN371 美制粗牙/细牙统一制螺纹/挤压丝锥

DIN371 UNC/UNF Forming Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.5-40UNC ~ 3/8-24UNF

◇ Size: No.5-40UNC ~ 3/8-24UNF

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
No.5-40UNC	11	56	No.5-44UNF	11	80
No.6-32UNC	12	56	No.6-40UNF	12	80
No.8-32UNC	13	63	No.8-36UNF	13	90
No.10-24UNC	15	70	No.10-32UNF	15	90
No.12-24UNC	16	80	No.12-28UNF	16	100
1/4-20UNC	17	80	1/4-28UNF	17	100
5/16-18UNC	20	90	5/16-24UNF	20	110
3/8-16UNC	22	100	3/8-24UNF	22	110

DIN5157 管用螺纹丝锥

DIN5157 Pipe Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:G1/16-28 ~ G4-11

◇ Size: G1/16-28 ~ G4-11

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
G1/16-28	22	56	G1 ^{1/4} -11	40	125
G1/8-28	20	63	G1 ^{1/2} -11	40	140
G1/4-19	22	70	G1 ^{3/4} -11	40	140
G3/8-19	22	70	G2-11	40	160
G1/2-14	22	80	G2 ^{1/4} -11	40	160
G5/8-14	22	80	G2 ^{1/2} -11	40	160
G3/4-14	22	90	G2 ^{3/4} -11	40	160
G7/8-14	22	90	G3-11	40	160
G1-11	25	100	G3 ^{1/2} -11	45	180
G1 ^{1/8} -11	40	125	G4-11	45	180



JB/T9994圆柱管螺纹丝锥

JB/T9994 Straight Pipe Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

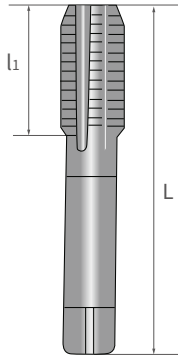
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:G1/16 ~ G4

◇ Size: G1/16 ~ G4

规格 Size		刃长 l ₁	总长 L
G1/16	G1/16D	14	52
G1/8	G1/8D	15	59
G1/4	G1/4D	19	67
G3/8	G3/8D	21	75
G1/2	G1/2D	26	87
G5/8	G5/8D	26	91
G3/4	G3/4D	28	96
G7/8	G7/8D	29	102
G1	G1D	33	109
G1-1/8	G1-1/8D	34	116
G1-1/4	G1-1/4D	36	119
G1-1/2	G1-1/2D	37	125
G1-3/4	G1-3/4D	39	132
G2	G2D	41	140
G2-1/4	G2-1/4D	42	142
G2-1/2	G2-1/2D	45	153
G2-3/4	G2-3/4D	46	163
G3	G3D	48	164
G3-1/2	G3-1/2D	50	173
G4	G4D	53	185



Taps

JB/T9996圆锥管螺纹丝锥

JB/T9996 Taper Pipe Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

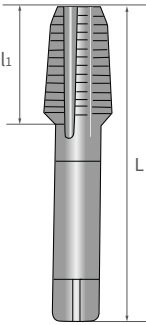
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:Rc1/16-28 ~ Rc4-11

◇ Size: Rc1/16-28 ~ Rc4-11

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
Rc1/16-28	8	52	Rc1-1/4-11	36	119
Rc1/8-28	9	59	Rc1-1/2-11	37	125
Rc1/4-19	9	67	Rc2-11	41	140
Rc3/8-19	11	75	Rc2-1/2-11	45	153
Rc1/2-14	13	87	Rc3-11	48	164
Rc3/4-14	13	96	Rc3-1/2-11	50	173
Rc1-11	13	109	Rc4-11	53	185



JB/T8364.2圆锥管螺纹丝锥

JB/T8364.2 Taper Pipe Taps

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

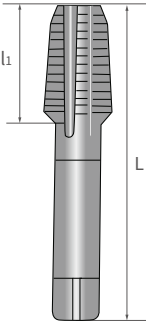
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:NPT1/16 ~ NPT2

◇ Size: NPT1/16 ~ NPT2

规格 Size	刃长 l ₁	总长 L	规格 Size	刃长 l ₁	总长 L
NPT1/16	17	54	NPT3/4	35	83
NPT1/8	19	54	NPT1	44	95
NPT1/4	27	62	NPT1-1/4	44	102
NPT3/8	27	65	NPT1-1/2	44	108
NPT1/2	35	79	NPT2	44	114



Taps

ANSI B94.9美标锥管螺纹丝锥

ANSI B94.9 Taper Pipe Taps(NPT/NPTF)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/16-27NPT ~ 4-8NPTF

◇ Size: 1/16-27NPT ~ 4-8NPTF

规格 Size	刃长 l ₁	总长 L
1/16-27NPT	11/16	2-1/8
1/8-27NPT	3/4	2-1/8
*1/8-27NPT (细柄)	3/4	2-1/8
1/4-18NPT	1-1/16	2-7/16
3/8-18NPT	1-1/16	2-9/16
1/2-14NPT	1-3/8	3-1/8
3/4-14NPT	1-3/8	3-1/4
1-11-1/2NPT	1-3/4	3-3/4
1-1/4-11-1/2NPT	1-3/4	4
1-1/2-11-1/2NPT	1-3/4	4-1/4
2-11-1/2NPT	1-3/4	4-1/2
2-1/2-8NPT	2-9/16	5-1/2
3-8NPT	2-5/8	6
3-1/2-8NPT	2-11/16	6-1/2
4-8NPT	2-3/4	6-3/4

规格 Size	刃长 l ₁	总长 L
1/16-27NPTF	11/16	2-1/8
1/8-27NPTF	3/4	2-1/8
*1/8-27NPTF (细柄)	3/4	2-1/8
1/4-18NPTF	1-1/16	2-7/16
3/8-18NPTF	1-1/16	2-9/16
1/2-14NPTF	1-3/8	3-1/8
3/4-14NPTF	1-3/8	3-1/4
1-11-1/2NPTF	1-3/4	3-3/4
1-1/4-11-1/2NPTF	1-3/4	4
1-1/2-11-1/2NPTF	1-3/4	4-1/4
2-11-1/2NPTF	1-3/4	4-1/2
2-1/2-8NPTF	2-9/16	5-1/2
3-8NPTF	2-5/8	6
3-1/2-8NPTF	2-11/16	6-1/2
4-8NPTF	2-3/4	6-3/4

ANSI B94.9美标直管螺纹丝锥

ANSI B94.9 Straight Pipe Taps(NPS)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/16-27NPS ~ 4-8NPS

◇ Size: 1/16-27NPS ~ 4-8NPS

规格 Size	刃长 l ₁	总长 L
1/16-27NPS	11/16	2-1/8
1/8-27NPS	3/4	2-1/8
*1/8-27NPS (细柄)	3/4	2-1/8
1/4-18NPS	1-1/16	2-7/16
3/8-18NPS	1-1/16	2-9/16
1/2-14NPS	1-3/8	3-1/8
3/4-14NPS	1-3/8	3-1/4

规格 Size	刃长 l ₁	总长 L
1-11-1/2NPS	1-3/4	3-3/4
1-1/4-11-1/2NPS	1-3/4	4
1-1/2-11-1/2NPS	1-3/4	4-1/4
2-11-1/2NPS	1-3/4	4-1/2
2-1/2-8NPS	2-9/16	5-1/2
3-8NPS	2-5/8	6
3-1/2-8NPS	2-11/16	6-1/2
4-8NPS	2-3/4	6-3/4

ANSI B94.9美标锥管螺纹跳牙丝锥

ANSI B94.9 Taper Pipe Jumping Thread Taps(NPT)

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/16-27NPT ~ 2-11-1/2NPT

◇ Size: 1/16-27NPT ~ 2-11-1/2NPT

规格 Size	刃长 l ₁	总长 L
1/16-27NPT	11/16	2-1/8
1/8-27NPT	3/4	2-1/8
*1/8-27NPT (细柄)	3/4	2-1/8
1/4-18NPT	1-1/16	2-7/16
3/8-18NPT	1-1/16	2-9/16

规格 Size	刃长 l ₁	总长 L
1/2-14NPT	1-3/8	3-1/8
3/4-14NPT	1-3/8	3-1/4
1-11-1/2NPT	1-3/4	3-3/4
1-1/4-11-1/2NPT	1-3/4	4
1-1/2-11-1/2NPT	1-3/4	4-1/4
2-11-1/2NPT	1-3/4	4-1/2

DIN米制螺纹六方柄复合丝锥

DIN M Composite Taps with Hex Shank



- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3.0x0.5 ~ M12.0x1.75

◇ Size: M3.0x0.5 ~ M12.0x1.75

规格 Size	螺纹长 l ₁	总长 L	钻头长 d ₁
M3.0x0.5	6	36	5
M4.0x0.7	8	39	6
M5.0x0.8	9	41	7
M6.0x1.0	11	44	8
M8.0x1.25	14	51	11
M10.0x1.5	17	59	15
M12.0x1.75	21	67	19

DIN美制粗牙/细牙统一制螺纹/六方柄复合丝锥

DIN UNC/UNF Composite Taps with Hex Shank

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.6-32UNC ~ 3/8-24UNF

◇ Size: No.6-32UNC ~ 3/8-24UNF

规格 Size	螺纹长 l ₁	总长 L	钻头长 d ₁
No.6-32UNC	8	36	6
No.8-32UNC	8	39	6
No.10-24UNC	9	41	7
No.10-32UNF	9	41	7
No.12-24UNC	11	44	8
1/4-20UNC	11	44	8
1/4-28UNF	11	44	8
5/16-18UNC	14	50	11
5/16-24UNF	14	50	11
3/8-16UNC	17	59	15
3/8-24UNF	17	59	15

ANSI米制螺纹六方柄复合丝锥

ANSI M Composite Taps with Hex Shank



- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:M3.0x0.5 ~ M10x1.5

◇ Size: M3.0x0.5 ~ M10x1.5

规格 Size	螺纹长 l ₁	总长 L	钻头长 d ₁
M3.0x0.5	0.354	2.06	0.317
M4.0x0.7	0.354	2.06	0.34
M5.0x0.8	0.472	2.23	0.34
M6.0x1.0	0.472	2.23	0.35
M8.0x1.25	0.472	2.25	0.35
M10.0x1.5	0.551	2.28	0.381

ANSI美制粗牙/细牙统一制螺纹/六方柄复合丝锥

ANSI UNC/UNF Composite Taps with Hex Shank

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.6-32UNC ~ 3/8-16UNC

◇ Size: No.6-32UNC ~ 3/8-16UNC

规格 Size	螺纹长 l ₁	总长 L	钻头长 d ₁
No.6-32UNC	0.354	2.06	0.317
No.8-32UNC	0.354	2.06	0.34
No.10-24UNC	0.472	2.23	0.34
No.10-32UNF	0.472	2.23	0.35
No.12-24UNC	0.472	2.25	0.35
1/4-20UNC	0.551	2.28	0.381
5/16-18UNC	0.724	3.12	0.825
3/8-16UNC	0.724	3.12	0.825

DIN223 机用和手用圆板牙

DIN223 Machine and Hand Round Thread Dies

- ◆制造工艺:磨制

◆可选材料:高速钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆可选规格:NPT1/16-27 ~ NPT2-11-1/2
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: NPT1/16-27 ~ NPT2-11-1/2

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
NPT1/16-27	25x9mm	NPT1/2-14	45x18mm	NPT1-1/2-11-1/2	90x27mm
NPT1/8-27	30x11mm	NPT3/4-14	55x22mm	NPT2-11-1/2	105x28mm
NPT1/4-18	38x14mm	NPT1-11-1/2	65x25mm		
NPT3/8-18	45x14mm	NPT1-1/4-11-1/2	75x26mm		

DIN223 美制粗牙/细牙机用和手用圆板牙

DIN223 UNC/UNF Machine and Hand Round Thread Dies

- ◆制造工艺:磨制

◆可选材料:高速钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆可选规格:No.0-80UNF ~ 2-4-1/2UNC
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: No.0-80UNF ~ 2-4-1/2UNC

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
No.0-80UNF	16x5mm	No.10-32UNF	20x7mm	5/8-18UNF	45x18mm
No.1-64UNC	16x5mm	No.12-24UNC	20x7mm	3/4-10UNC	45x14mm
No.1-72UNF	16x5mm	No.12-28UNF	20x7mm	7/8-14UNF	55x16mm
No.2-56UNC	16x5mm	1/4-20UNC	25x9mm	1-8UNC	55x22mm
No.2-64UNF	16x5mm	1/4-28UNF	25x9mm	1-12UNF	55x16mm
No.3-48UNC	16x5mm	5/16-18UNC	30x11mm	1-14UNC	55x16mm
No.3-56UNF	16x5mm	5/16-24UNF	30x11mm	1-1/8-7UNC	65x25mm
No.4-40UNC	20x5mm	3/8-16UNC	30x11mm	1-1/8-12UNF	65x18mm
No.4-48UNF	20x5mm	3/8-24UNF	30x11mm	1-1/4-7UNC	65x25mm
No.5-40UNC	20x5mm	7/16-14UNC	30x11mm	1-1/4-12UNF	65x18mm
No.5-44UNF	20x5mm	7/16-20UNF	38x14mm	1-3/8-6UNC	65x25mm
No.6-32UNC	20x5mm	1/2-13UNC	38x10mm	1-3/8-12UNF	65x18mm
No.6-40UNF	20x5mm	1/2-20UNF	38x14mm	1-1/2-6UNC	75x30mm
No.8-32UNC	20x5mm	9/16-12UNC	38x10mm	1-1/2-12UNF	75x20mm
No.8-36UNF	20x5mm	9/16-18UNF	45x18mm	1-3/4-5UNC	90x36mm
No.10-24UNC	20x7mm	5/8-11UNC	45x14mm	2-4-1/2UNC	90x36mm

ISO2568 机用和手用圆板牙

ISO2568 Machine and Hand Round Thread Dies

- ◆制造工艺:磨制

◆可选材料:高速钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆可选规格:M1x0.2 ~ M68x6
- ◇ Process: Ground

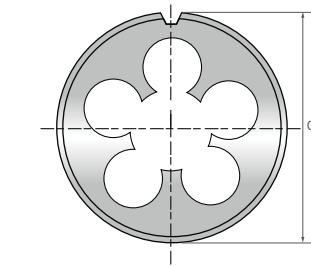
◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

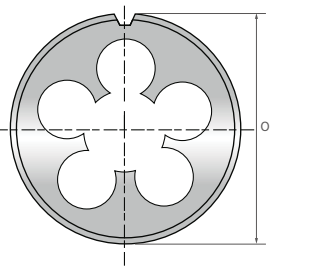
◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: M1x0.2 ~ M68x6

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
M1.0x0.20	16x5mm	M4.5x0.50	20x5mm	M14.0x1.00	38x10mm
M1.0x0.25	16x5mm	M4.5x0.75	20x7mm	M14.0x1.25	38x10mm
M1.1x0.20	16x5mm	M5.0x0.50	20x5mm	M14.0x1.50	38x10mm
M1.1x0.25	16x5mm	M5.0x0.80	20x7mm	M14.0x2.00	38x14mm
M1.2x0.20	16x5mm	M5.5x0.50	20x5mm	M15.0x1.50	38x10mm
M1.2x0.25	16x5mm	M6.0x0.75	20x7mm	M16.0x1.00	45x14mm
M1.4x0.20	16x5mm	M6.0x1.00	20x7mm	M16.0x1.50	45x14mm
M1.4x0.30	16x5mm	M7.0x0.75	25x9mm	M16.0x2.00	45x14mm
M1.6x0.20	16x5mm	M7.0x1.00	25x9mm	M17.0x1.50	45x14mm
M1.6x0.35	16x5mm	M8.0x1.00	25x9mm	M18.0x1.00	45x14mm
M1.8x0.20	16x5mm	M8.0x1.25	25x9mm	M18.0x1.50	45x14mm
M1.8x0.35	16x5mm	M9.0x0.75	25x9mm	M18.0x2.00	45x14mm
M2.0x0.25	16x5mm	M9.0x1.75	25x9mm	M18.0x2.50	45x18mm
M2.0x0.40	16x5mm	M10.0x0.75	30x11mm	M20.0x1.00	45x14mm
M2.2x0.25	16x5mm	M10.0x1.20	30x11mm	M20.0x1.50	45x14mm
M2.2x0.45	16x5mm	M10.0x1.25	30x11mm	M20.0x2.00	45x14mm
M2.5x0.35	16x5mm	M10.0x1.50	30x11mm	M20.0x2.50	45x18mm
M2.5x0.45	16x5mm	M11.0x0.75	30x11mm	M22.0x1.00	55x16mm
M3.0x0.35	20x5mm	M11.0x1.20	30x11mm	M22.0x1.50	55x16mm
M3.0x0.50	20x5mm	M11.0x1.50	30x11mm	M22.0x2.00	55x16mm
M3.5x0.35	20x5mm	M12.0x1.00	38x10mm	M22.0x2.50	55x22mm
M3.5x0.60	20x5mm	M12.0x1.25	38x10mm	M24.0x1.00	55x16mm
M4.0x0.50	20x5mm	M12.0x1.50	38x10mm	M24.0x1.50	55x16mm
M4.0x0.70	20x5mm	M12.0x1.75	38x14mm	M24.0x2.00	55x16mm



Dies



Dies

ISO2568 机用和手用圆板牙

ISO2568 Machine and Hand Round Thread Dies

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:M1x0.2 ~ M68x6
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: M1x0.2 ~ M68x6

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
M24.0x3.00	55x22mm	M36.0x2.00	65x25mm	M48.0x3.00	90x36mm
M25.0x1.50	55x16mm	M36.0x3.00	65x25mm	M48.0x4.00	90x36mm
M25.0x2.00	65x16mm	M36.0x4.00	65x25mm	M48.0x5.00	90x36mm
M27.0x1.00	65x18mm	M39.0x1.50	75x20mm	M50.0x1.50	90x22mm
M27.0x1.50	65x18mm	M39.0x2.00	75x20mm	M50.0x2.00	90x22mm
M27.0x2.00	65x18mm	M39.0x3.00	75x30mm	M50.0x3.00	90x36mm
M27.0x3.00	65x25mm	M39.0x4.00	75x30mm	M52.0x1.50	90x22mm
M28.0x1.00	65x18mm	M40.0x1.50	75x20mm	M52.0x2.00	90x22mm
M28.0x1.50	65x18mm	M40.0x2.00	75x20mm	M52.0x3.00	90x36mm
M28.0x2.00	65x18mm	M40.0x3.00	75x30mm	M52.0x4.00	90x36mm
M30.0x1.00	65x18mm	M42.0x1.50	75x20mm	M52.0x5.00	90x36mm
M30.0x1.50	65x18mm	M42.0x2.00	75x20mm	M55.0x1.50	105x22mm
M30.0x2.00	65x18mm	M42.0x3.00	75x30mm	M55.0x2.00	105x22mm
M30.0x3.00	65x18mm	M42.0x4.00	75x30mm	M55.0x3.00	105x36mm
M30.0x3.50	65x25mm	M42.0x4.50	75x30mm	M55.0x4.00	105x36mm
M33.0x1.00	65x25mm	M45.0x1.50	90x22mm	M56.0x1.50	105x22mm
M33.0x1.50	65x18mm	M45.0x2.00	90x22mm	M56.0x2.00	105x22mm
M33.0x2.00	65x18mm	M45.0x3.00	90x36mm	M56.0x3.00	105x36mm
M33.0x3.00	65x25mm	M45.0x4.00	90x36mm	M56.0x4.00	105x36mm
M33.0x3.50	65x25mm	M45.0x4.50	90x36mm	M56.0x5.50	105x36mm
M36.0x1.00	65x18mm	M48.0x1.50	90x22mm	M60.0x5.50	105x36mm
M36.0x1.50	65x18mm	M48.0x2.00	90x22mm	M64.0x6.00	120x36mm
				M68.0x6.00	120x36mm

ISO2568 美制粗牙/细牙机用和手用圆板牙

ISO2568 UNC/UNF Machine and Hand Round Thread Dies

- ◆ 制造工艺:磨制

◆ 可选材料:高速钢

◆ 被加工件:碳钢,合金钢及其他软金属

◆ 表面处理:白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格:No.0-80UNF ~ 2-4-1/2UNC
- ◇ Process: Ground

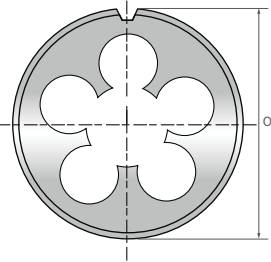
◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

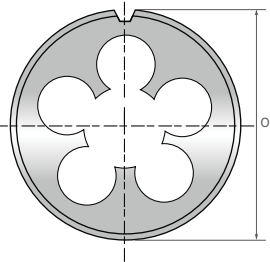
◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

◇ Size: No.0-80UNF ~ 2-3/4-4UNC

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
No.0-80UNF	16x5mm	No.12-28UNF	20x7mm	7/8-14UNF	55x16mm
No.1-64UNC	16x5mm	1/4-20UNC	25x9mm	1-8UNC	55x22mm
No.1-72UNF	16x5mm	1/4-28UNF	25x9mm	1-12UNF	55x16mm
No.2-56UNC	16x5mm	5/16-18UNC	30x11mm	1-1/8-7UNC	65x25mm
No.2-64UNF	16x5mm	5/16-24UNF	30x11mm	1-1/8-12UNF	65x18mm
No.3-48UNC	16x5mm	3/8-16UNC	30x11mm	1-1/4-7UNC	65x25mm
No.3-56UNF	16x5mm	3/8-24UNF	30x11mm	1-1/4-12UNF	65x18mm
No.4-40UNC	20x5mm	7/16-14UNC	30x11mm	1-3/8-6UNC	65x25mm
No.4-48UNF	20x5mm	7/16-20UNF	30x11mm	1-3/8-12UNF	65x18mm
No.5-40UNC	20x5mm	1/2-13UNC	38x14mm	1-1/2-6UNC	75x30mm
No.5-44UNF	20x5mm	1/2-20UNF	38x10mm	1-1/2-12UNF	75x20mm
No.6-32UNC	20x5mm	9/16-12UNC	38x14mm	1-3/4-5UNC	90x36mm
No.6-40UNF	20x5mm	9/16-18UNF	38x10mm	2-4-1/2UNC	90x36mm
No.8-32UNC	20x5mm	5/8-11UNC	45x18mm	2-1/4-4-1/2UNC	105x36mm
No.8-36UNF	20x5mm	5/8-18UNF	45x14mm	2-1/2-4UNC	120x36mm
No.10-24UNC	20x7mm	3/4-10UNC	45x18mm	2-3/4-4UNC	120x36mm
No.10-32UNF	20x7mm	3/4-16UNF	45x14mm		
No.12-24UNC	20x7mm	7/8-9UNC	55x22mm		



Dies



Dies

ISO2568 英制粗牙/细牙机用和手用圆板牙

ISO2568 BSW/BSF Machine and Hand Round Thread Dies

- ◆ 制造工艺：磨制

◆ 可选材料：高速钢

◆ 被加工件：碳钢,合金钢及其他软金属

◆ 表面处理：白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格：1/8-40BSW ~ 2-3/4-6BSF
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating,
Titanium Aluminum Nitride Coating

◇ Size: 1/8-40BSW ~ 2-3/4-6BSF

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
1/8-40BSW	20x5mm	9/16-12BSW	38x14mm	1-1/4-9BSF	65x25mm
3/16-24BSW	20x7mm	9/16-16BSF	38x10mm	1-1/2-6BSW	75x30mm
3/16-32BSF	20x7mm	5/8-11BSW	45x18mm	1-1/2-8BSF	75x30mm
7/32-28BSF	20x7mm	5/8-14BSF	45x14mm	1-5/8-8BSW	75x30mm
1/4-20BSW	25x9mm	11/16-11BSW	45x18mm	1-3/4-5BSW	90x30mm
1/4-26BSF	25x9mm	11/16-14BSF	45x14mm	1-3/4-7BSF	90x30mm
9/32-26BSF	25x9mm	3/4-10BSW	45x18mm	2-4-1/2BSW	90x30mm
5/16-18BSW	25x9mm	3/4-12BSF	45x14mm	2-1/4-4-1/2BSF	105x36mm
5/16-22BSF	25x9mm	7/8-9BSW	55x22mm	2-1/4-4BSW	105x36mm
3/8-16BSW	30x11mm	7/8-11BSF	55x22mm	2-1/4-6BSF	105x36mm
3/8-20BSF	30x11mm	1-8BSW	55x22mm	2-1/2-4BSW	120x36mm
7/16-14BSW	30x11mm	1-10BSF	55x22mm	2-1/2-6BSF	120x36mm
7-16-18BSF	30x11mm	1-1/8-7BSW	65x25mm	2-3/4-3-1/2BSW	120x36mm
1/2-12BSW	38x14mm	1-1/8-9BSF	65x25mm	2-3/4-6BSF	120x36mm
1/2-16BSF	38x10mm	1-1/4-7BSW	65x25mm		

Dies

ISO4231 机用和手用圆板牙

ISO4231 Machine and Hand Round Thread Dies

- ◆ 制造工艺：磨制

◆ 可选材料：高速钢

◆ 被加工件：碳钢,合金钢及其他软金属

◆ 表面处理：白身, 镀氮化钛, 镀氮铝化钛

◆ 可选规格：M1x0.2 ~ M15x1.5
- ◇ Process: Ground

◇ Material: HSS

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating,
Titanium Aluminum Nitride Coating

◇ Size: M1x0.2 ~ M15x1.5

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
M1.0x0.20	16x5mm	M2.6x0.45	16x5mm	M9.0x0.50	25x9mm
M1.0x0.25	16x5mm	M3.0x0.25	20x5mm	M9.0x0.75	25x9mm
M1.1x0.20	16x5mm	M3.0x0.35	20x5mm	M9.0x1.00	25x9mm
M1.1x0.25	16x5mm	M3.0x0.50	20x5mm	M9.0x1.25	25x9mm
M1.2x0.20	16x5mm	M3.5x0.25	20x5mm	M10.0x0.50	30x11mm
M1.2x0.25	16x5mm	M3.5x0.35	20x5mm	M10.0x0.75	30x11mm
M1.4x0.20	16x5mm	M3.5x0.50	20x5mm	M10.0x1.00	30x11mm
M1.4x0.25	16x5mm	M3.5x0.60	20x5mm	M10.0x1.25	30x11mm
M1.4x0.30	16x5mm	M4.0x0.35	20x5mm	M10.0x1.50	30x11mm
M1.6x0.20	16x5mm	M4.0x0.50	20x5mm	M11.0x0.50	30x11mm
M1.6x0.25	16x5mm	M4.0x0.70	20x5mm	M11.0x0.75	30x11mm
M1.6x0.35	16x5mm	M4.5x0.35	20x5mm	M11.0x1.00	30x11mm
M1.7x0.20	16x5mm	M4.5x0.50	20x5mm	M11.0x1.50	30x11mm
M1.7x0.25	16x5mm	M4.5x0.75	20x7mm	M12.0x0.50	38x10mm
M1.7x0.35	16x5mm	M5.0x0.35	20x5mm	M12.0x0.75	38x10mm
M1.8x0.20	16x5mm	M5.0x0.50	20x5mm	M12.0x1.00	38x10mm
M1.8x0.25	16x5mm	M5.0x0.70	20x7mm	M12.0x1.25	38x10mm
M1.8x0.35	16x5mm	M5.0x0.80	20x7mm	M12.0x1.50	38x10mm
M2.0x0.20	16x5mm	M5.5x0.35	20x5mm	M12.0x1.75	38x14mm
M2.0x0.25	16x5mm	M5.5x0.50	20x5mm	M13.0x0.50	38x10mm
M2.0x0.35	16x5mm	M5.5x0.75	20x7mm	M13.0x0.75	38x10mm
M2.0x0.40	16x5mm	M5.5x0.90	20x7mm	M13.0x1.00	38x10mm
M2.2x0.25	16x5mm	M6.0x0.35	20x5mm	M13.0x1.50	38x10mm
M2.2x0.35	16x5mm	M6.0x0.50	20x5mm	M14.0x0.50	38x10mm
M2.2x0.45	16x5mm	M6.0x0.75	20x7mm	M14.0x0.70	38x10mm
M2.3x0.25	16x5mm	M6.0x1.00	20x7mm	M14.0x1.00	38x10mm
M2.3x0.35	16x5mm	M7.0x0.50	25x9mm	M14.0x1.25	38x10mm
M2.3x0.40	16x5mm	M7.0x0.75	25x9mm	M14.0x1.50	38x10mm
M2.5x0.25	16x5mm	M7.0x1.00	25x9mm	M14.0x2.00	38x14mm
M2.5x0.35	16x5mm	M8.0x0.50	25x9mm	M15.0x0.50	38x10mm
M2.5x0.45	16x5mm	M8.0x0.75	25x9mm	M15.0x0.75	38x10mm
M2.6x0.25	16x5mm	M8.0x1.00	25x9mm	M15.0x1.00	38x10mm
M2.6x0.35	16x5mm	M8.0x1.25	25x9mm	M15.0x1.50	38x10mm

Dies

LIST NO.753开口调节式圆板牙

LIST NO.753 Adjustable Round Dies

- ◆制造工艺：磨制

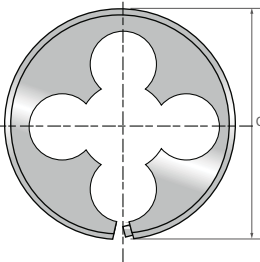
◇ Process: Ground
- ◆可选材料：高速钢

◇ Material: HSS
- ◆被加工件：碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理：白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格：M1.6x0.35 ~ M39x4.0

◇ Size: M1.6x0.35 ~ M39x4.0



Dies

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
M1.6x0.35	13/16"	M6.0x0.75	1"	M16.0x1.50	2"
M1.6x0.35	1"	M6.0x1.00	13/16"	M16.0x2.00	2-1/2"
M1.8x0.35	13/16"	M6.0x1.00	1"	M16.0x2.00	2"
M1.8x0.35	1"	M6.3x1.00	1"	M17.0x1.50	2-1/2"
M2.0x0.40	13/16"	M7.0x0.75	1"	M17.0x1.50	2"
M2.0x0.40	1"	M7.0x1.00	1"	M18.0x1.50	2-1/2"
M2.2x0.45	13/16"	M8.0x0.75	1"	M18.0x1.50	2"
M2.2x0.45	1"	M8.0x1.00	1"	M18.0x2.00	2-1/2"
M2.3x0.40	13/16"	M8.0x1.25	1"	M18.0x2.00	2"
M2.3x0.40	1"	M9.0x1.00	1"	M18.0x2.50	2-1/2"
M2.5x0.45	13/16"	M9.0x1.00	1-1/2"	M18.0x2.50	2"
M2.5x0.45	1"	M9.0x1.25	1"	M20.0x1.50	2-1/2"
M2.6x0.45	13/16"	M9.0x1.25	1-1/2"	M20.0x1.50	2"
M2.6x0.45	1"	M10.0x0.75	1"	M20.0x2.00	2-1/2"
M3.0x0.50	13/16"	M10.0x0.75	1-1/2"	M20.0x2.00	2"
M3.0x0.50	1"	M10.0x1.00	1"	M20.0x2.50	2-1/2"
M3.0x0.60	13/16"	M10.0x1.00	1-1/2"	M20.0x2.50	2"
M3.0x0.60	1"	M10.0x1.25	1"	M22.0x1.00	2"
M3.5x0.60	13/16"	M10.0x1.25	1-1/2"	M22.0x1.50	2"
M3.5x0.60	1"	M10.0x1.50	1"	M22.0x2.00	2"
M4.0x0.60	13/16"	M10.0x1.50	1-1/2"	M22.0x2.50	2"
M4.0x0.60	1"	M11.0x1.00	1"	M24.0x1.50	2"
M4.0x0.70	13/16"	M11.0x1.00	1-1/2"	M24.0x1.50	2-1/2"
M4.0x0.70	1"	M11.0x1.50	1"	M24.0x2.00	2"
M4.0x0.75	13/16"	M11.0x1.50	1-1/2"	M24.0x2.00	2-1/2"
M4.0x0.75	1"	M12.0x1.00	1"	M24.0x3.00	2-1/2"
M4.5x0.50	13/16"	M12.0x1.00	1-1/2"	M27.0x2.00	2-1/2"
M4.5x0.50	1"	M12.0x1.25	1"	M27.0x3.00	2-1/2"
M4.5x0.75	13/16"	M12.0x1.25	1-1/2"	M28.0x2.00	2-1/2"
M4.5x0.75	1"	M12.0x1.50	1-1/2"	M30.0x1.50	2-1/2"
M5.0x0.50	13/16"	M12.0x1.75	1-1/2"	M30.0x2.00	2-1/2"
M5.0x0.50	1"	M14.0x1.25	1-1/2"	M30.0x3.00	2-1/2"
M5.0x0.80	13/16"	M14.0x1.50	1-1/2"	M30.0x3.50	2-1/2"
M5.0x0.80	1"	M14.0x2.00	1-1/2"	M33.0x3.00	2-1/2"
M5.0x0.90	13/16"	M15.0x1.50	1-1/2"	M33.0x3.50	2-1/2"
M5.0x0.90	1"	M15.0x1.50	2"	M36.0x3.00	2-1/2"
M6.0x0.50	13/16"	M16.0x1.00	2-1/2"	M36.0x4.00	3"
M6.0x0.50	1"	M16.0x1.00	2"	M39.0x3.00	3"
M6.0x0.75	13/16"	M16.0x1.50	2-1/2"	M39.0x4.00	3"

BS1127 MS/MF机用圆板牙

BS1127 MS/MF Machine Round Thread Dies

- ◆制造工艺：磨制

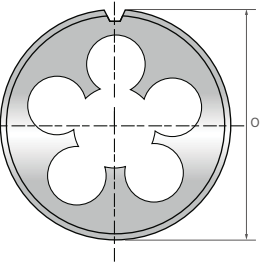
◇ Process: Ground
- ◆可选材料：高速钢

◇ Material: HSS
- ◆被加工件：碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理：白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格：M1.0x0.25 ~ M30x1.5

◇ Size: M1.0x0.25 ~ M30x1.5



Dies

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
M1.0x0.25	13/16x1/4	M12.0x1.75	1-1/2x1/2	M6.0x0.75	13/16x1/4
M1.2x0.25	13/16x1/4	M14.0x2.00	1-1/2x1/2	M8.0x0.75	1"x3/8
M1.4x0.30	13/16x1/4	M16.0x2.00	1-1/2x1/2	M8.0x1.00	1"x3/8
M1.6x0.35	13/16x1/4	M18.0x2.50	1-1/2x1/2	M9.0x1.00	1"x3/8
M1.8x0.35	13/16x1/4	M20.0x2.50	1-1/2x1/2	M10.0x0.75	1"x3/8
M2.0x0.40	13/16x1/4	M10.0x1.50	2"x5/8	M10.0x1.00	1"x3/8
M2.5x0.45	13/16x1/4	M12.0x1.75	2"x5/8	M10.0x1.25	1"x3/8
M3.0x0.50	13/16x1/4	M14.0x2.00	2"x5/8	M10.0x1.25	1-5/16x7/16
M3.5x0.60	13/16x1/4	M16.0x2.00	2"x5/8	M12.0x1.00	1-5/16x7/16
M4.0x0.70	13/16x1/4	M18.0x2.50	2"x5/8	M12.0x1.25	1-5/16x7/16
M4.5x0.75	13/16x1/4	M20.0x2.50	2"x5/8	M12.0x1.50	1-5/16x7/16
M5.0x0.80	13/16x1/4	M22.0x2.50	2"x5/8	M14.0x1.25	1-5/16x7/16
M6.0x1.00	13/16x1/4	M24.0x3.00	2"x5/8	M14.0x1.50	1-5/16x7/16
M7.0x1.00	13/16x1/4	M27.0x3.00	3"x7/8	M16.0x1.00	1-1/2x1/2
M5.0x0.80	1"x3/8	M30.0x3.50	3"x7/8	M16.0x1.50	1-1/2x1/2
M6.0x1.00	1"x3/8	M33.0x3.50	3"x7/8	M18.0x1.50	1-1/2x1/2
M7.0x1.00	1"x3/8	M36.0x4.00	3"x7/8	M20.0x1.00	1-1/2x1/2
M8.0x1.25	1"x3/8	M39.0x4.00	3"x7/8	M20.0x2.00	1-1/2x1/2
M9.0x1.25	1"x3/8	M36.0x4.00	4"x1	M16.0x1.50	2"x5/8
M10.0x1.50	1"x3/8	M48.0x5.00	4"x1	M18.0x1.50	2"x5/8
M6.0x1.00	1-5/16x7/16	M2.0x0.45	13/16x1/4	M20.0x1.50	2"x5/8
M8.0x1.25	1-5/16x7/16	M2.3x0.45	13/16x1/4	M22.0x1.50	2"x5/8
M9.0x1.25	1-5/16x7/16	M3.0x0.35	13/16x1/4	M24.0x1.00	2"x5/8
M10.0x1.50	1-5/16x7/16	M3.0x0.60	13/16x1/4	M24.0x1.50	2"x5/8
M11.0x1.50	1-5/16x7/16	M4.0x0.50	13/16x1/4	M24.0x2.00	2"x5/8
M12.0x1.75	1-5/16x7/16	M4.0x0.75	13/16x1/4	M25.0x1.50	2"x5/8
M14.0x2.00	1-5/16x7/16	M5.0x0.50	13/16x1/4	M30.0x2.00	3"x7/8
M10.0x1.50	1-1/2x1/2	M5.0x0.90	13/16x1/4	M30.0x1.50	3"x7/8
M11.0x1.50	1-1/2x1/2	M5.5x0.90	13/16x1/4		

BS1127 美制粗牙/细牙机用圆板牙

BS1127 UNC/UNF Machine Round Thread Dies

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:No.1-64UNC ~ 1-1/4-12UNF

◇ Size: No.1-64UNC ~ 1-1/4-12UNF

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
No.1-64UNC	13/16x1/4	7/8-9UNC	2"x5/8	1/4-28UNF	1-5/16x7/16
No.2-56UNC	13/16x1/4	1-8UNC	2"x5/8	5/16-24UNF	1-5/16x7/16
No.3-48UNC	13/16x1/4	1-1/8-7UNC	3"x7/8	3/8-24UNF	1-5/16x7/16
No.4-40UNC	13/16x1/4	1-1/4-7UNC	3"x7/8	7/16-20UNF	1-5/16x7/16
No.5-40UNC	13/16x1/4	1-3/8-6UNC	3"x7/8	1/2-20UNF	1-5/16x7/16
No.6-32UNC	13/16x1/4	1-1/2-6UNC	3"x7/8	9/16-18UNF	1-5/16x7/16
No.8-32UNC	1"x3/8	No.0-80UNF	13/16x1/4	1/4-28UNF	1-1/2x1/2
No.10-24UNC	1"x3/8	No.1-72UNF	13/16x1/4	5/16-24UNF	1-1/2x1/2
No.12-24UNC	1"x3/8	No.2-64UNF	13/16x1/4	3/8-24UNF	1-1/2x1/2
1/4-20UNC	1"x3/8	No.3-56UNF	13/16x1/4	7/16-20UNF	1-1/2x1/2
No.8-32UNC	1-5/16x7/16	No.4-48UNF	13/16x1/4	1/2-20UNF	1-1/2x1/2
No.10-24UNC	1-5/16x7/16	No.5-44UNF	13/16x1/4	9/16-18UNF	1-1/2x1/2
No.12-24UNC	1-5/16x7/16	No.6-40UNF	13/16x1/4	5/8-18UNF	1-1/2x1/2
1/4-20UNC	1-5/16x7/16	No.8-36UNF	13/16x1/4	3/4-16UNF	1-1/2x1/2
5/16-18UNC	1-5/16x7/16	No.10-32UNF	13/16x1/4	1/2-20UNF	2"x5/8
3/8-16UNC	1-5/16x7/16	No.12-28UNF	13/16x1/4	9/16-18UNF	2"x5/8
7/16-14UNC	1-5/16x7/16	1/4-28UNF	13/16x1/4	5/8-18UNF	2"x5/8
1/4-20UNC	1-1/2x1/2	No.6-40UNF	1"x3/8	3/4-16UNF	2"x5/8
5/16-18UNC	1-1/2x1/2	No.8-36UNF	1"x3/8	7/8-14UNF	2"x5/8
3/8-16UNC	1-1/2x1/2	No.10-32UNF	1"x3/8	1-12UNF	2"x5/8
7/16-14UNC	1-1/2x1/2	No.12-28UNF	1"x3/8	1-1/8-12UNF	3"x7/8
1/2-13UNC	1-1/2x1/2	1/4-28UNF	1"x3/8	1-1/4-12UNF	3"x7/8
9/16-12UNC	1-1/2x1/2	5/16-24UNF	1"x3/8	1-3/8-12UNF	3"x7/8
5/8-11UNC	2"x5/8	3/8-24UNF	1"x3/8	1-1/4-12UNF	3"x7/8
3/4-10UNC	2"x5/8	7/16-20UNF	1"x3/8		

BS1127 英制粗牙/细牙机用圆板牙

BS1127 BSW/BSF Machine Round Thread Dies

- ◆制造工艺:磨制

◇ Process: Ground
- ◆可选材料:高速钢

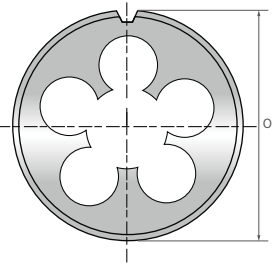
◇ Material: HSS
- ◆被加工件:碳钢,合金钢及其他软金属

◇ Application material: Carbon steel,Alloy steel or other soft metal
- ◆表面处理:白身, 镀氮化钛, 镀氮铝化钛

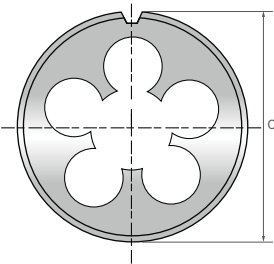
◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating
- ◆可选规格:1/16-60BSW ~ 1-1/2-8BSF

◇ Size: 1/16-60BSW ~ 1-1/2-8BSF

规格 Size	外圆 O	规格 Size	外圆 O	规格 Size	外圆 O
1/16-60BSW	13/16x1/4	3/4-10BSW	1-1/2x1/2	1/4-26BSF	1-5/16x7/16
3/32-48BSW	13/16x1/4	1/2-12BSW	2"x5/8	5/16-22BSF	1-5/16x7/16
1/8-40BSW	13/16x1/4	5/8-11BSW	2"x5/8	3/8-20BSF	1-5/16x7/16
5/32-32BSW	13/16x1/4	3/4-10BSW	2"x5/8	7/16-18BSF	1-5/16x7/16
3/16-24BSW	13/16x1/4	13/16-10BSW	2"x5/8	1/2-16BSF	1-5/16x7/16
7/32-24BSW	13/16x1/4	7/8-9BSW	2"x5/8	9/16-16BSF	1-5/16x7/16
1/4-20BSW	13/16x1/4	1-8BSW	2"x5/8	7/16-18BSF	1-1/2x1/2
1/4-20BSW	1"x3/8	1-8BSW	3"x7/8	1/2-16BSF	1-1/2x1/2
5/16-18BSW	1"x3/8	1-1/8-7BSW	3"x7/8	9/16-16BSF	1-1/2x1/2
3/8-16BSW	1"x3/8	1-1/4-7BSW	3"x7/8	5/8-14BSF	1-1/2x1/2
7/16-14BSW	1-5/16x7/16	1-3/8-6BSW	3"x7/8	1/2-16BSF	1-1/2x1/2
1/2-12BSW	1-5/16x7/16	1-1/2-6BSW	3"x7/8	5/8-14BSF	2"x5/8
9/16-12BSW	1-5/16x7/16	3/16-32BSF	13/16x1/4	3/4-12BSF	2"x5/8
3/8-16BSW	1-5/16x7/16	7/32-28BSF	13/16x1/4	7/8-11BSF	2"x5/8
7/16-14BSW	1-5/16x7/16	1/4-26BSF	13/16x1/4	1-10BSF	2"x5/8
1/2-12BSW	1-5/16x7/16	1/4-26BSF	1"x3/8	1-1/4-9BSF	3"x7/8
9/16-12BSW	1-1/2x1/2	5/16-22BSF	1"x3/8	1-3/8-9BSF	3"x7/8
5/8-11BSW	1-1/2x1/2	3/8-20BSF	1"x3/8	1-1/2-8BSF	3"x7/8



Dies



Dies



DIN225 板牙扳手
DIN225 Die Handle

- ◆制造工艺:磨制

◆可选材料:合工钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛
- ◇ Process: Ground

◇ Material: Alloy tool steel

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

尺寸 Size	适合丝锥范围 For Taps			总长 Length
	手用丝锥范围 Metric	机械/螺纹范围 UNC/UNF	管范围 Pipe	
16 x 5	M1-M2.6	1/16-3/32	-	160
20 x 5	M3-M4	1/8-5/32	-	200
20 x 7	M4.5-M6	3/16-1/4	-	200
25 x 9	M7-M9	5/16	G1/16	224
30 x 11	M10-M11	7/8-7/16	G1/8	280
38 x 14	M12-M14	1/2-9/16	-	315
38 x 10	MF12-MF14	-	G1/4	315
45 x 18	M16-M20	5/8-3/4	-	450
45 x 14	MF16-MF20	-	G3/8-G1/2	450
55 x 22	M22-M24	7/8-1"	-	560
55 x 16	MF21-MF26	-	G5/8-G3/4	560
65 x 25	M27-M36	1-1/8-1-3/8	-	630
65 x 18	MF27-MF36	-	G7/8-G1-11	630
75 x 30	M39-M42	1-1/2-1-5/8	-	800
75 x 20	MF39-MF42	-	G1-1/8-G1-1/4	800
90 x 36	M45-M52	1-3/4-2-11	-	900
90 x 22	MF45-MF52	-	G1-1/2	900
105 x 22	M55-M62	-	G1-3/4-G2-11	1000

DIN1814 丝锥扳手
DIN1814 Tap Wrench

- ◆制造工艺:磨制

◆可选材料:合工钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛
- ◇ Process: Ground

◇ Material: Alloy tool steel

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

尺寸 Size	适合丝锥范围 For Taps			总长 Length
	手用丝锥范围 Metric	机械/螺纹范围 UNC/UNF	管范围 Pipe	
0#	M1-M8	1/16-5/16	-	125
1#	M3-M10	1/8-3/8	-	180
1#-12#	M3-M12	1/8-1/2	G1/8	200
2#	M4-M12	3/16-5/8	G1/8-G3/8	280
3#	M5-M20	1/4-3/4	G1/8-G1/2	375
4#	M10-M27	3/8-1"	G1/8-G3/4	500
5#	M14-M33	5/8-1-1/4	G1/4-G1-11	750
6#	M18-M42	3/4-1-1/2	G1/4-G1-1/4	1000
7#	M25-M52	7/8-2-11	G5/8-G2-1/4	1250



ISO 丝锥扳手
ISO Tap Wrench

- ◆制造工艺:磨制

◆可选材料:合工钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛
- ◇ Process: Ground

◇ Material: Alloy tool steel

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

尺寸 Size	适合丝锥范围 For Taps		总长 Length
	手用丝锥范围 Metric	机械/螺纹范围 UNC/UNF	
0#	M1-M4	1/16-5/32	200
1#	M3.5-M8	5/32-1/16	200
2#	M4-M10	5/32-3/8	240
3#	M5-M12	7/32-1/2	300
4#	M9-M16	3/8-5/8	340
5#	M12-M20	1/2-13/16	450
6#	M18-M27	11/16-1	650



T型 丝锥铰手
T-handle Tap Wrench

- ◆制造工艺:磨制

◆可选材料:合工钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛
- ◇ Process: Ground

◇ Material: Alloy tool steel

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

尺寸 Size	适合丝锥范围 For Taps		总长 Length
	手用丝锥范围 Metric	机械/螺纹范围 UNC/UNF	
1#	M3-M8	1/8-5/16	70
2#	M5-M10	7/32-3/8	80
3#	M6-M12	1/4-1/2	90



丝锥棘轮铰手
Tap Wrenches with Ratchet

- ◆制造工艺:磨制

◆可选材料:合工钢

◆被加工件:碳钢,合金钢及其他软金属

◆表面处理:白身, 镀氮化钛, 镀氮铝化钛
- ◇ Process: Ground

◇ Material: Alloy tool steel

◇ Application material: Carbon steel,Alloy steel or other soft metal

◇ Surface treatment: White,Titanium Nitride Coating, Titanium Aluminum Nitride Coating

尺寸 Size	适合丝锥范围 For Taps			总长 Length
	手用丝锥范围 Metric	机械/螺纹范围 UNC/UNF	管范围 Pipe	
0#	M3-M10	1/8-3/8	G1/8	85
1#	M5-M12	7/32-1/2	-	100
10#	M3-M10	1/8-3/8	G1/8	250
20#	M5-M12	7/32-1/2	-	300





7件螺旋槽丝锥套装 7 Pieces Spiral Flute Taps Sets	
套装包含件数 Set includes	7件丝锥 DIN371/DIN376 7pcs taps DIN371/DIN376
丝锥规格 Size of taps	M3 / M4 / M5 / M6 / M8 / M10 / M12



8件板牙套装 8 Pieces Round Die Set	
套装包含件数 Set includes	7件板牙, 1件板牙扳手 7pcs dies , 1pcs die wrench
板牙规格 Size of dies	M3x0.5,M4x0.7,M5x0.8,M6x1.0,M8x1.25,M10x1.5,M12x1.75
板牙扳手规格 Size of die wrench	25x9mm



14件螺尖丝锥和钻头套装 14 Pieces Spiral point Taps and Drill Sets	
套装包含件数 Set includes	7件丝锥 DIN371/DIN376, 7件钻头 7pcs taps DIN371/DIN376 , 7pcs drills
丝锥规格 Size of taps	M3 / M4 / M5 / M6 / M8 / M10 / M12
钻头规格 Size of drills	φ2.5 / φ3.3 / φ4.2 / φ5.0 / φ6.8 / φ8.5 / φ10.2



16件套装 16 Pieces Sets	
套装包含件数 Set includes	7件丝锥 DIN371/DIN376, 7件钻头, 2件丝锥扳手 7pcs taps DIN371/DIN376 , 7pcs drills , 2pcs tap wrench
丝锥规格 Size of taps	M3 / M4 / M5 / M6 / M8 / M10 / M12
钻头规格 Size of drills	φ2.5 / φ3.3 / φ4.2 / φ5.0 / φ6.0 / φ8.5 / φ10.2
丝锥扳手 Size of tap wrench	M3-M12

21件套装 21 Pieces Sets	
套装包含件数 Set includes	21件丝锥 21pcs taps
丝锥规格 Size of taps	M3 / M4 / M5 / M6 / M8 / M10 / M12 (each 3pcs)



28件套装 28 Pieces Sets	
套装包含件数 Set includes	21件丝锥, 7件钻头 21pcs taps , 7pcs drills
丝锥规格 Size of taps	M2 / M4 / M5 / M6 / M8 / M10 / M12 (each 3pcs)
钻头规格 Size of drills	φ2.5 / φ3.3 / φ4.2 / φ5.0 / φ6.8 / φ8.5 / φ10.2



32件DIN352丝锥、DIN223板牙套装 32 Pieces DIN352 Taps and DIN223 Dies Sets	
套装包含件数 Set includes	21件丝锥, 7件圆板牙, 1件板牙扳手, 1件丝锥扳手, 1件螺丝刀, 1件螺距规 21pcs taps , 7pcs round dies , 1pcs die stock , 1pcs wrench , 1pcs screw drive , 1pcs screw pitch gauge
丝锥板牙规格 Size of taps & dies	M3 / M4 / M5 / M6 / M8 / M10 / M12 (each 3pcs)



50件套装 50 Pieces Sets	
套装包含件数 Set includes	20件丝锥, 20件板牙, 5件螺丝取出器, 1件丝锥扳手, 1件T型丝锥扳手, 1件板牙扳手, 1件公制螺距规, 1件英制螺距规 20pcs taps , 20pcs dies , 5pcs screw extractor , 1pcs tap wrench , 1pcs T tap wrench , 1pcs die wrench , 1 pcs metric screw pitch gauge , 1 pcs Inch screw pitch gauge
丝锥规格 Size of taps	M3x0.5,M4x0.7,M5x0.8,M6x1.0,M8x1.25,6-32,8-32,10-32,10-24,12-24, 1/4-20,1/4-28,5/16-18,5/16-24,3/8-16,3/8-24,7/16-14,7/16-20,1/2-13,1/2-20
丝锥扳手 Size of tap wrench	M3-M12
板牙扳手 Size of die wrench	25MM





13件丝锥、板牙套装 13 Pieces Taps and Dies Sets	
套装包含件数 Set includes	5件丝锥, 5件圆板牙, 1件板牙扳手, 1件丝锥扳手 5pcs taps, 5pcs round dies, 1pcs die wrench, 1pcs tap wrench
丝锥板牙规格 Size of taps & dies	M6 / M7 / M8 / M10 / M12



20件丝锥、板牙套装 20 Pieces Taps and Dies Sets	
套装包含件数 Set includes	9件丝锥, 9件圆板牙, 1件板牙扳手, 1件丝锥扳手 9pcs taps, 9pcs round dies, 1pcs die wrench, 1pcs tap wrench
丝锥板牙规格 Size of taps & dies	M3 / M4 / M5 / M6 / M7 / M8 / M9 / M10 / M12



31件微型丝锥、板牙套装 31 Pieces Minitype Taps and Dies Sets	
套装包含件数 Set includes	18件丝锥, 9件板牙, 1件丝锥扳手, 1件板牙衬套, 2件丝锥衬套 18pcs taps, 9pcs dies, 1pcs tap wrench, 1pcs dies lining, 2pcs taps lining
丝锥板牙规格 Size of taps & dies	M1 / M1.1 / M1.4 / M1.6 / M1.8 / M2 / M2.2 / M2.5



40件套装 40 Pieces Sets	
套装包含件数 Set includes	17件丝锥, 17件板牙, 1件板牙扳手, 1件丝锥扳手, 1件螺丝刀, 1件螺纹牙规, 1件T型丝锥扳手, 1件T型丝锥扳手杆, 17pcs taps, 17pcs dies, 1pcs die wrench, 1pcs tap wrench, 1pcs screw drive, 1pcs screw pitch gauge, 1pcs T tap wrench, 1pcs T-type wrench rod
丝锥板牙规格 Size of taps & dies	M3x0.5, M3x0.6, M4x0.7, M4x0.75, M5x0.8, M5x0.9, M6x0.75, M6x1.0, M7x0.75, M7x1.0, M8x1.25, M8x1.0, M10x1.25, M10x1.5, M12x1.75, M12x1.5, 1/8-27NPT
丝锥扳手 Size of tap wrench	M3-M12
板牙扳手 Size of die wrench	25MM



45件套装 45 Pieces Sets	
套装包含件数 Set includes	20件丝锥, 20件板牙, 1件板牙扳手, 1件丝锥扳手, 1件T型丝锥扳手, 1件模具扳手适配器, 1件螺丝刀, 20pcs taps, 20pcs dies, 1pcs die wrench, 1pcs tap wrench, 1pcs T tap wrench, 1 pcs adapter for die wrench, 1pcs screw drive
丝锥规格 Size of taps	M6x0.75, M6x1.0, M8x1.0, M8x1.25, M10x1.25, M10x1.5, M12x1.5, M12x1.75, M14x1.5, M14x2.0, M16x1.5, M16x2.0, M18x1.5, M18x2.5, M20x1.5, M20x2.5, M22x1.5, M22x2.5, M24x1.5, M24x3.0
丝锥扳手 Size of tap wrench	M8-M25
板牙扳手 Size of die wrench	50MM



60件套装 60 Pieces Sets	
套装包含件数 Set includes	27件丝锥, 27件板牙, 1件板牙扳手, 1件丝锥扳手, 1件螺丝刀, 2件螺纹牙规, 1件T型丝锥扳手, 27pcs taps, 27pcs dies, 1pcs die wrench, 1pcs tap wrench, 1pcs screw drive, 2pcs screw pitch gauge, 1pcs T tap wrench
丝锥板牙规格 Size of taps & dies	M3x0.6, M4x0.7, M5x0.8, M6x1.0, M7x1.0, M8x1.25, M9x1.25, M10x1.0, M10x1.5, M12x1.75, 4NC40, 6NC32, 8NC32, 10NC24, 10NC32, 12NC24, 1/4NC20, 1/4NC28, 3/8NC16, 3/8NC24, 5/16NC18, 5/16NC24, 7/16NC14, 7/16NC20, 1/2NC13, 1/2NC20, 1/8NPT17
丝锥扳手 Size of tap wrench	M3-M12
板牙扳手 Size of die wrench	25MM

110件套装 110 Pieces Sets

套装包含件数 Set includes	70件丝锥, 35件圆板牙, 2件板牙扳手, 2件丝锥扳手, 1件T型丝锥扳手, 70pcs taps, 35pcs round dies, 2pcs die wrench, 2pcs tap wrench, 1pcs T tap wrench
丝锥板牙规格 Size of taps & dies	M2x0.4, M3x0.5, M4x0.7, M6x0.75, M6x1.0, M7x0.75, M7x1.0, M8x0.75, M8x1.0, M8x1.25, M9x0.75, M9x1.0, M9x1.25, M10x0.75, M10x1.0, M10x1.25, M10x1.5, M11x0.75, M11x1.0, M11x1.25, M11x1.5, M12x0.75, M12x1.0, M12x1.25, M12x1.5, M14x1.0, M14x1.25, M14x1.5, M14x2.0, M16x1.0, M16x1.25, M16x1.5, M16x2.0, M18x1.5
丝锥扳手 Size of tap wrench	M3-M12, M6-20
板牙扳手 Size of die wrench	25MM, 38MM

